

An anatomy of waste generation flows in construction projects using passive bigger data

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Abstract

Understanding waste generation flow is vital to any evidence-based effort by policy-makers or practitioners to successfully manage construction project waste. Previous research has found that accumulative waste generation in construction projects follows an S-curve, but improving our understanding of waste generation requires its investigation at a higher level of granularity. Such efforts, however, are often constrained by lack of quality “bigger” data, i.e. data that is bigger than normal small data. This research aims to provide an anatomy of waste generation flow in building projects by making use of a large set of data on waste generation in 19 demolition, 59 foundation, and 54 new building projects undertaken in Hong Kong between 2011 and 2019. We know that waste is generated in far from a steady stream as it is always impacted by contingent factors. However, we do find that peaks of waste generation in foundation projects appear when project duration is at 50~85%, and in new building projects at 40~70% of total project time. Our research provides useful information for waste managers in developing their waste management plans, arranging waste hauling logistics, and benchmarking waste management performance.

Keywords: Construction waste management; waste generation flow; building projects; bigger data

1. Introduction

Construction waste, also referred to as construction and demolition (C&D) waste, is the solid waste resulting from construction, renovation, and demolition activities (HKEPD, 2018; Lu, 2019). In the US, it is estimated that 548 million tons of C&D debris, more than twice the amount of municipal solid waste, were produced in 2015 (USEPA, 2018). According to WRAP (Waste and Resources Action Programme) (2019), the construction industry is the UK's largest user of natural resources and generates 100 million tons of waste annually; over a third of the country's total waste. In China, it is estimated that C&D waste production will reach over 2.5 billion tons in 2020 (AECOM, 2018). In major economies worldwide with robust construction sectors, 25~30% of solid waste landfilled comes from C&D activities (Hyder Consulting, 2011; MoE, 2014; HKEPD, 2017). Given the adverse environmental impacts (e.g., greenhouse gas emissions, leachate) of landfilling and its occupation of precious land that could otherwise be used for urban development, it is clear that construction waste management is of vital importance.

Measurement of construction waste generation is key to any effort to properly manage it (Lu et al., 2016). Numerous studies have been conducted to quantify construction waste generation at project, regional, and national level. In a comprehensive review, Wu et al. (2014) classify these studies into six types: site visit, waste generation rate, life cycle analysis, classification accumulation, variables modeling, and other. At regional or national level, quantification studies can be used to help plan a city's landfilling and other waste management facilities (HKEB, 2013), estimate material stock in buildings (Kleemann et al., 2017), and approximate waste recycling potential (Wang et al., 2019). However, most studies are conducted at project level (De Guzmán Báez et al., 2012; Bakchan and Faust, 2019; Šomplák et al., 2019), where C&D waste quantification has significant practical implications. It can provide critical information for devising a waste management plan before construction has commenced, which is becoming a standard practice in many economies (De Guzmán Báez et al., 2012; Šomplák et al., 2019). It can also be used to extrapolate waste generation in a future project, with a view to planning waste transportation logistics, or bidding for the project (Lu et al., 2016).

Nevertheless, quantification of C&D waste generation at project level is onerous and very often constrained by lack of quality data. Prevailing construction practices do not require record-taking of waste generation. Obtaining secondary data from a central source is not always feasible, so researchers often have to collect firsthand data themselves. They can only do so from a relatively small sample owing to the difficulties of conducting surveys of large-scale building projects over a long period (Lu et al., 2018a). Difficulties also lie in the transient

61 nature of building projects (Demian and Walters, 2014). Unlike municipal solid waste
62 generated by households or a community in a steady stream, a building site ceases to generate
63 construction waste upon project completion. The project team, together with sporadic
64 construction waste data, is soon dispersed. An exceptional case is Lu et al. (2016), who
65 managed to collect a set of very good, “passive” data from 138 building projects in Hong Kong.
66 Using the data, they discovered that the accumulative waste generation as a project progresses
67 follows a sigmoidal or S-curve. While inspiring, this research has two shortcomings. First, it
68 does not cover foundation or demolition projects, which are non-negligible C&D waste
69 generators. Second, assessing waste generation flow (WGF) at a higher level of granularity and
70 at regular intervals, e.g., on a weekly or daily basis, is required for the in-depth understanding
71 needed to devise a comprehensive construction waste management plan. An anatomy of
72 construction WGF in various types of building projects is thus highly desired.

73
74 This research aims to offer an improved understanding of WGF in construction projects. It does
75 so by exploiting a large set of highly structured data on C&D waste generation from
76 construction projects in Hong Kong. The research is significant in that (a) improved
77 understanding of WGF is fundamental for construction waste management plans, e.g., onsite
78 and offsite treatment; and (b) the data analytics adopted will reveal useful information that
79 cannot be discovered with small data and encourage exploration of bigger data in construction
80 waste management research. The remainder of the paper is organized as follows. Section 2 is
81 a review of big and small data. Section 3 presents the materials and methods. Section 4
82 elaborates the analyses of the intra- and inter-groups of demolition, foundation, and building
83 (both residential and commercial building) projects and presents the results and findings.
84 Section 5 discusses the usage and significance of the results and findings and the
85 methodological implications of the study. Our conclusion is drawn in Section 6.

87 **2. Literature review: Bigger data vs. small data**

88 “Big data” is rapidly emerging in research disciplines including business, finance, management,
89 ecology, and medicine. It is a multifaceted concept subject to multiple definitions. Big data can
90 be understood by comparing it with “small data”; it is bigger. It is a collection of data so large
91 and complicated that it is difficult to process using traditional small data management tools.
92 Strictly complying with this definition, most so-called big data are just bigger data. While many
93 researchers stress the volume of big data, others, including Lu et al. (2018b), argue the
94 “relativeness” of big data. The volume of big data, be it gigabytes, or zettabytes, is a moving
95 target, depending on data generation capacity of the era (Everts, 2016); its strength is its ability

96 to present a fuller picture so as to have a closer claim of objective truth (Bilal et al., 2016; Lu
97 et al., 2018b).

98
99 The big data phenomenon can also be understood by differentiating passive and proactive data.
100 Chen et al. (2016) refer to the data of active solicitation (e.g., surveying or interviewing subjects)
101 as small data, and data generated unintentionally but with potential research uses as passive
102 (big) data. Currently, many big data sets are an unintended byproduct of business (Ekbia et al.,
103 2015), created for example by people traveling around with GIS-embedded devices,
104 communicating using smartphones, or purchasing through e-commerce (Bakchan and Faust,
105 2019). Since this passive big data is not carefully curated, it can better reflect an objective truth
106 as it happened (Lu et al. 2018b). Big enough, the data set can honestly record general business
107 done as well as randomness or outliers.

108
109 Traditional research on construction waste generation tends to rely on actively solicited,
110 carefully curated small data. Such data risks reflecting a small sample or a mere snapshot of
111 waste generation. This paper endeavors to collect and analyze bigger construction waste
112 generation data sets. Although not big enough to be called big data, they are definitely bigger
113 than small data and are expected to offer more confident or insightful research findings.

114 115 **3. Materials and method**

116 **2.1 Data Collection**

117 Since 2006, based on the polluter pays principle, the Hong Kong Environmental Protection
118 Department (HKEPD) has operated a Construction Waste Disposal Charging Scheme
119 (CWDCS). The CWDCS mandates that all construction waste, if not otherwise reused or
120 recycled, must be disposed of at government waste facilities (i.e. landfills, offsite sorting
121 facilities [OSFs], and public fill banks). The main contractor is charged a tipping fee of
122 HK\$125 for every ton of inert waste it dumps in landfills; HK\$100 per ton for mixed inert and
123 non-inert waste accepted by OSFs; and HK\$27 per ton for inert waste accepted by public fills.
124 Prior to using these government waste disposal facilities, a main contractor
125 undertaking construction work under a contract valued HK\$1 million or above is required to
126 open a billing account with the HKEPD solely for the contract, providing basic information
127 including contract name, contract sum, site address, type of construction work, etc. When the
128 construction waste is disposed of at the facilities, information on every load is recorded,

129 including vehicle number, time, weight of the vehicle upon entry and exit, and vehicle billing
130 account. The CWDCS thereby passively generates a big data set allowing investigation of
131 many aspects of construction waste management, including WGF. Appendix 1 illustrates the
132 structure of the big data set, which contains four types of databases as follows.

133 (1) The *Project* database contains all projects that have dumped waste in government facilities.
134 Recorded in this database are a total of 27,536 construction projects, with information on site
135 address, clients, project type, and other details.

136 (2) The *Facility* database contains all government construction waste management facilities,
137 e.g. landfills, OSFs, and public fills.

138 (3) The *Vehicle* database contains 9,863 waste hauling vehicles involved in construction waste
139 transport.

140 (4) The *Waste Disposal* database records every truckload of construction waste received at the
141 government waste management facilities. A total of 7,866,085 disposal records were generated
142 from all construction projects carried out during the eight-year period from 2011 to 2018, with
143 around 3,500 records being added every day.

144
145 Properly harnessed, this data set offers a better chance of investigating WGF because it
146 provides almost full coverage of waste generation from all sites in Hong Kong over the past
147 eight years. We obtained the data from the HKEPD's general inquiry services and in recent
148 years developed a VBScript applet to automatically download the transaction records to a local
149 database for easier data access and storage. Receiving the passive data is a "trawling" exercise
150 and we developed "crawlers" to collect data from other sources, e.g., the Buildings
151 Department's monthly project digest, as shown in the *Building* database in Appendix 2. We
152 can link our databases using indices. With this data on a longitudinal scale, we can track and
153 analyze WGF in different projects as they progress.

154
155 A set of qualifying projects was sourced from the pool according to the following criteria:

156 (1) building projects, either demolition, foundation, or new superstructure, as they form the
157 major physical structure of modern cities;

158 (2) sizeable projects of above-average contract sum for their kind, as they allow more regular
159 patterns than smaller counterparts; and

160 (3) must be completed and waste disposal activities recorded in the data set, i.e., started after
161 2011 and finished before 2019.

162
163 The projects are divided into three groups: demolition of old buildings or facilities, foundation
164 for new buildings, and new building construction (see Appendix 2). Comparison and
165 interpretation of projects' WGF is conducted both intra- and inter-group.

166 167 **3.2 Data preparation**

168 ***3.2.1 Standardizing time***

169 Since all projects differ in duration, the first step in data processing is to standardize time to
170 make them comparable. We count the time of a project from its first record of waste disposal.
171 For example, if the first record of Project A is week 27 of 2015, we calculate the project
172 duration according to this baseline. Supposing Project A ends at week 10 of 2017, then the
173 duration of Project A is 87 weeks (one year 52 weeks). Different projects may start from
174 different time points, which means their baselines are different. The time is then standardized
175 by percentage using formula (1) below:

$$176 \quad T_i\% = t_i/T * 100\% \quad (1)$$

177 Where t_i is a time point of the project; T is the total duration of the project. Taking Project A
178 as an example, if $T = 87$ weeks, the standardized time of the second week is $T_2\% = 2/87 * 100\% = 2.3\%$.
179 The standardization method is set on a weekly basis as a monthly basis is too
180 sparse. While the data available allows looking into WGF on a daily basis, having so many
181 days makes this “over-engineered”. It is too sparse to examine WGF on a monthly basis,
182 although the data also allows doing so.

183 184 ***3.2.2 Standardizing waste generation***

185 As the weight of generated waste varies radically from one project to another depending on
186 size and other factors, the second step is to standardize waste generation. We treat the total
187 weight of waste generation of a project as 100%, and weekly generation as a percentage of the
188 total waste generation. We refer to this as waste generation ratio (WGR). The weekly waste
189 generation for a given project in a certain week is assessed by adding the weight of construction

waste truckloads (under the same billing account number) during that week. The weight of weekly construction waste is also used to calculate accumulative WGR to a time point. The WGR in a corresponding week of the project is calculated using formula (2):

$$r_i\% = \frac{w_i}{W} * 100\% \quad (2)$$

where r_i is the weekly WGR in week i , w_i is the total waste generated in week i , and W is the total waste generated in a project.

The accumulative WGR till week j is calculated using formula (3):

$$AP_j\% = \sum_1^j r_i * 100\% \quad (3)$$

where AP_j is the accumulative waste generation ratio till week j , r_i is the ratio of total waste generation in week i , and i ranges from week 1 to week j .

3.2.3 Weekly and accumulative WGF curves

With the standardized time ($T_i\%$) as the- x axis, weekly WGR (r_i) as the- y axis, the weekly WGF curve of a project can be drawn, as shown in Appendix 3(a). Replacing the weekly WGR (r_i) with accumulative WGR ($AP_j\%$), the accumulative WGF curve as the project progresses can be portrayed, as shown in Appendix 3(b).

3.2.4 Scaling up

When the same approach is applied to all other projects, the weekly and accumulative WGF curves of multiple projects can be sketched, as shown in Appendix 3(c) and 3(d), respectively. Projects of the same group are arranged together. Consequently, a representative curve epitomizing the general trend of projects of the same type is outlined for better interpretation and comparison.

3.2.5 *Inter-group curve*

To compare individual and accumulative WGFs of the projects across their respective groups, we need to develop a “representative” WGF curve for each group. A simple methodology is adopted to produce the representative curves. At every 0.1% of the timeline, the waste generation percentages of all projects within the same group are averaged to derive a point. By plotting the points, the representative WGF curve of that group of projects is derived. We repeat this methodology to derive the representative curves of all three groups.

3.3 Data analytical platform

Windows Microsoft Excel 2016 is capable of dealing with big data when the data is structured, meaning that every record follows a standardized format. In Excel, our well-structured data comprising 12,828 rows can be converted between different worksheets and calculated easily using simple formulas embedded in the software, and figure plotting and manipulation is also very convenient. Therefore, Excel 2016 is used to handle the data set extracted using the VBScript applet from the raw data sets. The data is disaggregated first based on project group and then project ID. Data preparation and analysis is conducted at individual project level and then repeated for every project. For comparison purposes, all figures for each group of project are integrated into one figure for group analysis.

4. Data analyses, results, and findings

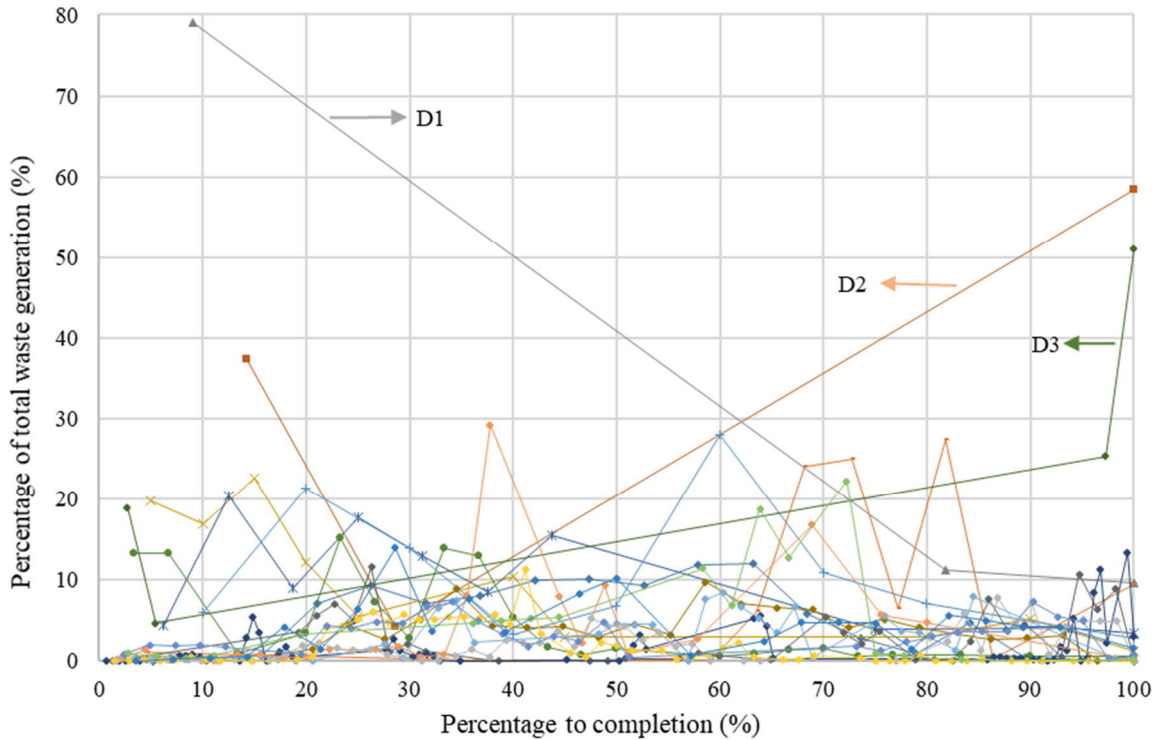
In this section, weekly and accumulative WGFs of demolition, foundation, and new building projects are analyzed within their respective groups. An inter-group analysis is also conducted to compare the similarities and differences between different types of projects.

4.1 Demolition projects

Waste generation data for 19 demolition projects was collected for analysis. The shapes of the WGF curves of these projects vary with some obvious outliers (see Fig. 1). There are three WGFs (D1, D2, and D3) with only three points changing dramatically. Upon checking the project database, we learned that they are projects with a relatively small contract sum, i.e., a few million HKD compared to tens of millions for other projects, with projects D1 and D2 for re-roofing and demolition of market stalls in two public housing projects, respectively, and D3 demolition and hoarding works in a private demolition project. Most of the projects have

247 similar WGRs, generating around 10% of the total waste every 5% of the project time. Within
 248 each demolition project, it is hard to detect any stages that generate more waste than others. In
 249 other words, waste generation in demolition projects is a steady stream that is more or less
 250 evenly distributed from start to end.

251



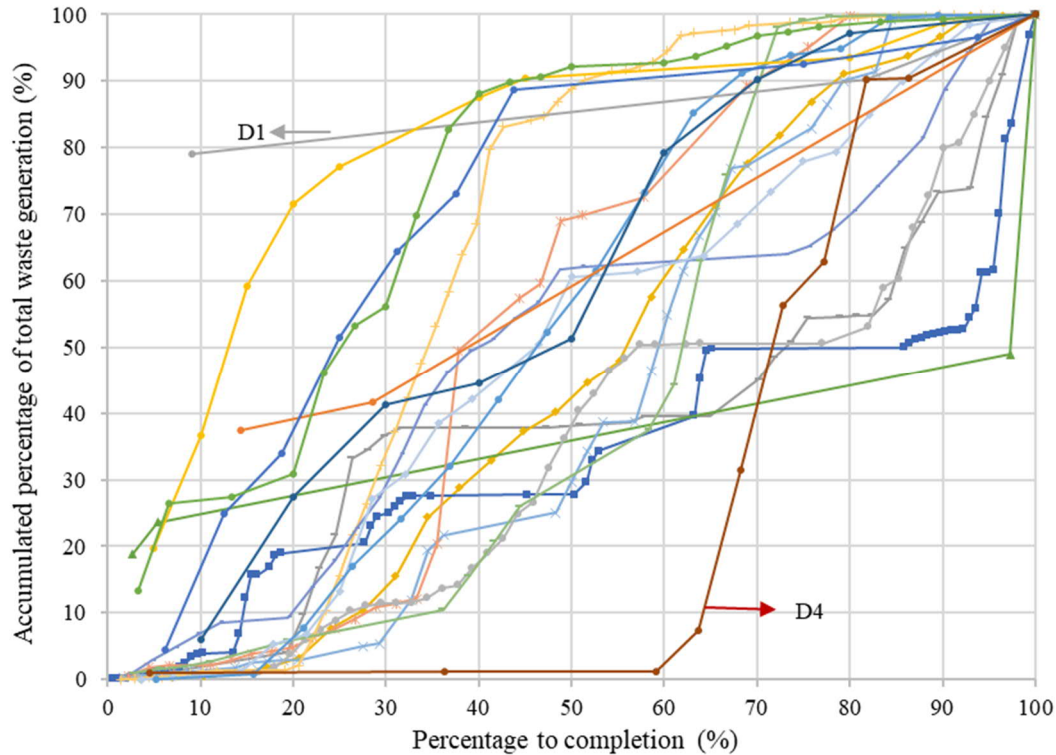
252

253 Fig 1. Weekly waste generation flows of 19 demolition projects

254

255 The accumulative WGFs of the demolition projects are shown in Fig 2. These accumulative
 256 WGFs follow an S-curve shape, starting slowly at the start, accelerating in the middle, and then
 257 tailing off when a project nears its end (PMI, 2013). However, the shapes of the S-curves are
 258 different from each other. Some of them are steep while others very smooth. There is one
 259 special case (D1 in Fig. 2) where nearly 80% of the waste was disposed of in the first week.
 260 This is because it is a small demolition project producing only 54.43 tons of waste in total with
 261 43.01 tons generated in the first week lasting for only 12 weeks. Another outlier (D4 in Fig. 2)
 262 is the demolition project for a standard 24-classroom, 6-floor primary school in a housing estate
 263 and erection of associated hoarding and a covered walkway for residential use. At 60% project
 264 duration, it had produced less than 2% of its total waste.

265



266

267 Fig 2. The S-curves of accumulative waste generation of 19 demolition projects

268

269 Further analyses were conducted to examine accumulative waste generation at critical time
 270 points. At 25% project duration, seven out of the 19 projects had generated more than 25% of
 271 total waste and four more than 50%. At 50% project duration, 11 projects had produced more
 272 than 50% of total waste, four of which had already produced nearly 90% of their total waste.
 273 At 75% project duration, 13 projects had generated more than 75% of their total waste. These
 274 figures clearly show that different demolition projects produce waste at different speeds.
 275 However, for most, waste generation in the middle stage is faster than in early and late stages.
 276 Monitoring this critical time point can help predict and control waste generation for both waste
 277 management facilities and contractors.

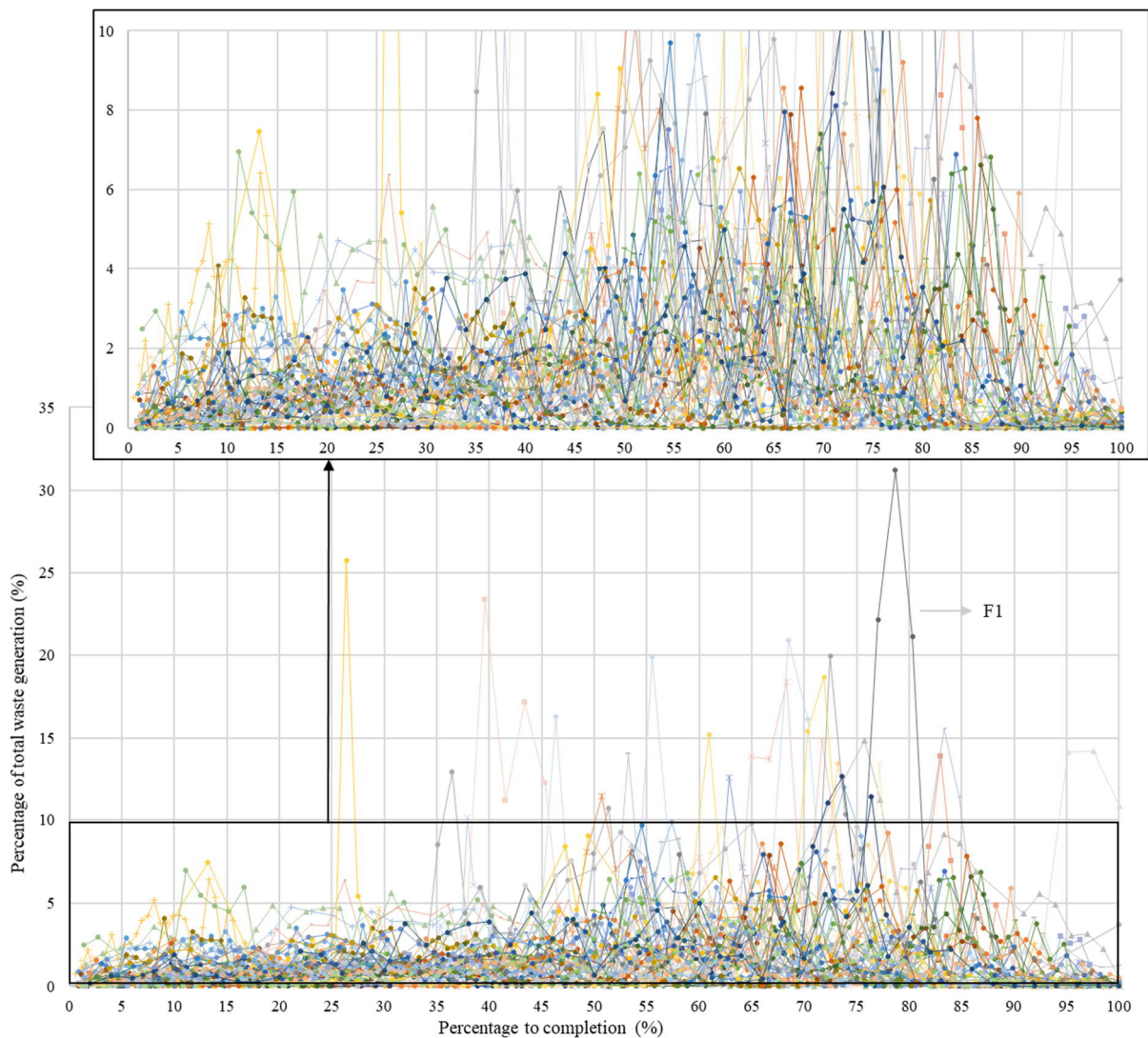
278

279 4.2 Foundation projects

280 Waste generation data for 59 foundation projects was extracted from the data set. Their WGFs
 281 are shown in Fig 3. Some patterns are significant. The WGRs of most projects are under or
 282 around 10%, mainly due to the long duration of foundation projects. On average, the foundation
 283 projects took around 78 weeks to complete (see Appendix 1), so weekly waste generation is
 284 lower than demolition counterparts which averagely last 40 weeks. Moderate in the early stages,

285 WGRs of foundation projects peak between 50% and 85%. Originally, it was thought that most
286 waste is produced during the early stages when evacuation and piling occurs. However, the
287 WGFs in Fig. 3 illustrate that the middle to later stages, when backfilling and demoulding take
288 place, generate the most waste. A possible explanation is that the evacuated soil can be used
289 for backfilling. Hence, in projects where a storage area exists, the soil will be kept until
290 backfilling is complete. Moreover, demoulding will inevitably create piles of mouldboard
291 waste. Where the site area is limited, waste has to be disposed of promptly. There are some
292 outliers in the WGF curves. A particular case is project F1 as highlighted in Fig. 3, where the
293 waste percentage remains at a higher level (above 20%) during 75~80% of total project
294 duration. More than 74% of F1's waste was disposed of in three continuous weeks, a possible
295 explanation being that intensive evacuation works can generate a large amount of waste in a
296 short period of time.

297



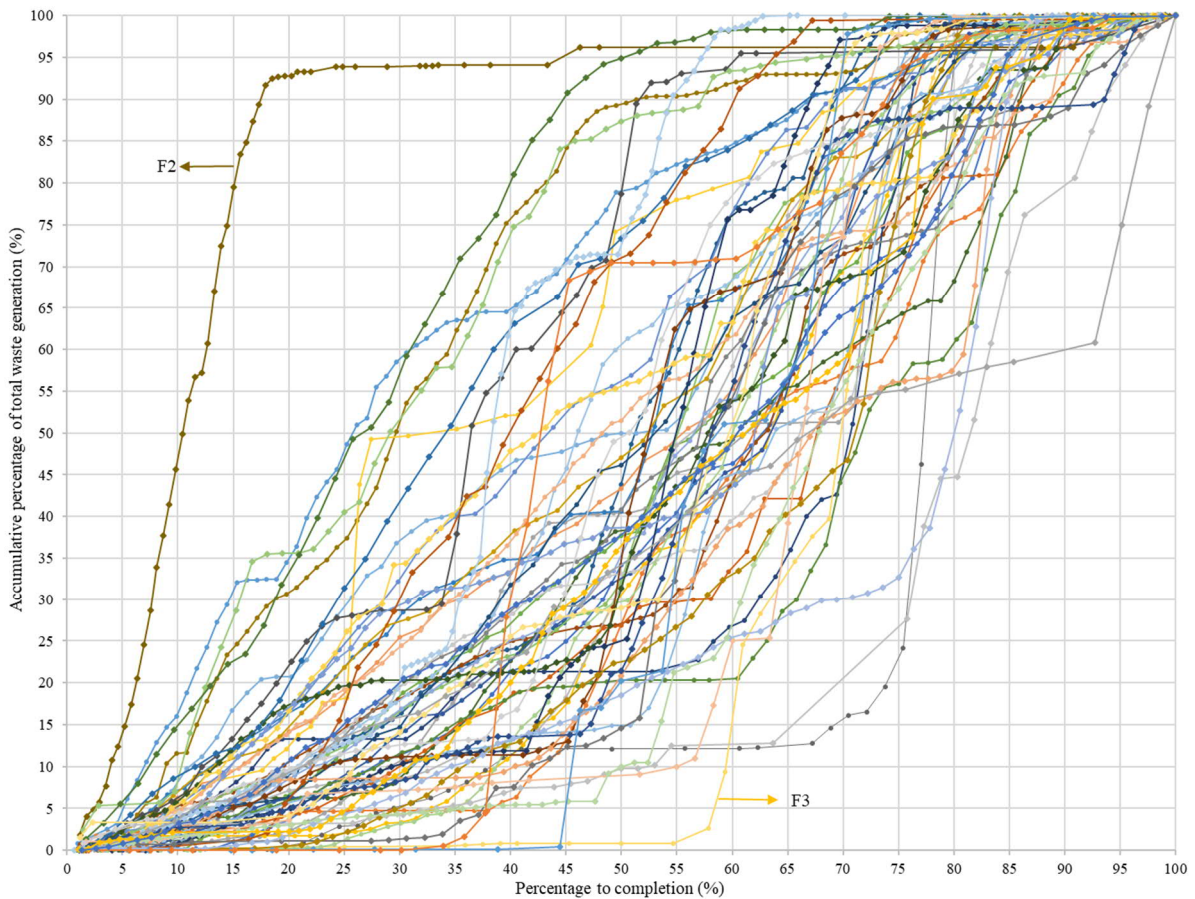
298

299 Fig 3. Weekly waste generation flows of 59 foundation projects

300

301 The accumulative WGFs of foundation projects are shown in Fig 4. The shapes of the S-curves
302 do not overlap, proving that no two projects are the same and even though they have been
303 standardized. Some patterns can be easily detected. For most projects, the curves grow slowly
304 in the first 30% and final 20% of total time but climb quickly in the middle stages. An outlier
305 in Fig. 4 is F2, a massive piling foundation project with a contract sum of HK\$279 million
306 which had generated 92% of its total waste at 18% of project time. Another notable outlier,
307 F3, with a contract sum of HK\$216 million only generated 1% of waste in the first 55% of project
308 time. Another project, F1, only generated 0.42% of waste within the first 44.4% of project time.
309 In some other special projects the S-curves have a flat line segment. One foundation project for
310 public rental housing development had almost no waste increase from 40% to 67% of the time,
311 after which its curve takes nearly a steep shape. This can be explained by the fact that in some
312 foundation projects, preparation works take months before evacuation work takes place.

313



314

315 Fig. 4. The S-curves of accumulative waste generation of 59 foundation projects

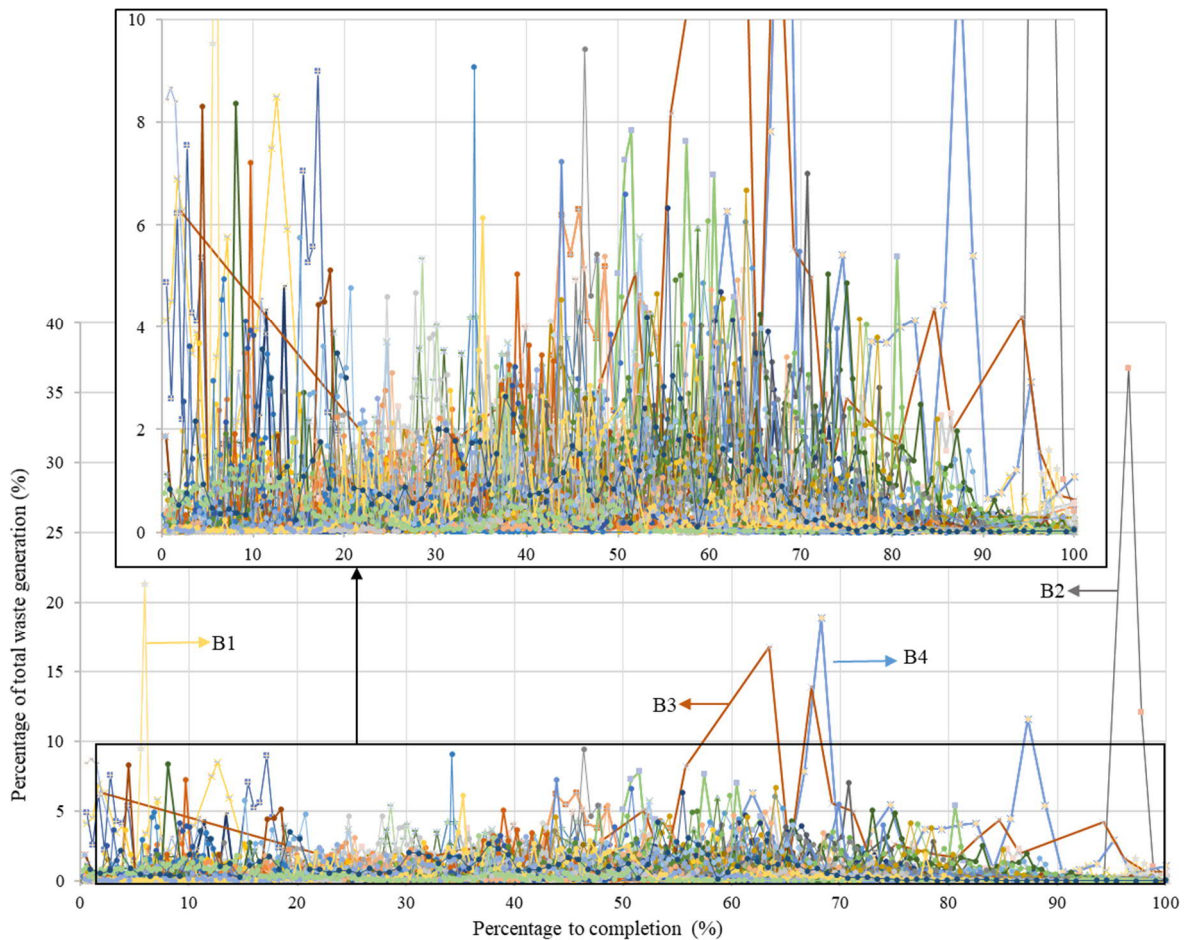
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317 Further analyses were conducted to examine accumulative WGFs at some critical time points.
318 As shown in Fig. 4, at 25% of the time, only 9 out of 59 projects had produced more than 25%
319 of their total waste; at 50% of the time, 15 projects had produced more than 50% of waste; and
320 at 75% of the time, 13 projects had generated more than 75% of waste. For 54 (more than
321 91.5%) projects, the WGR is over 90% at 90% of the time. For the majority, waste generation
322 is relatively slow for the first half of the project.

324 4.3 New building projects

325 Waste generation data of 54 selected new building projects was obtained. Their WGFs are
326 shown in Fig. 5, where some patterns are noticeable. Apart from several outliers, the
327 distribution of the ratios is more converged than for demolition and foundation projects. The
328 highest WGRs of most new building projects, at less than 5%, are smaller than those of
329 foundation projects. This is primarily due to the difference in completion time between new
330 building projects (average 199.2 weeks) and foundation projects (average 77.9 weeks), as
331 shown in Appendix 1. Unlike foundation projects with relatively concentrated peaks between
332 50% and 85% of project duration, these peaks appear in new building projects mostly between
333 40% and 70%. The WGFs of new building projects also have an early peak at 20% of the
334 project time because site leveling works at the start of new building projects generate a large
335 amount of waste.

337 The four observable outliers are: B1 (very early peak), B2 (peak value 36.75%), B3 (shorter
338 time with dramatically changing value), and B4 (two high peaks). B1 is a residential
339 development project comprising 17 blocks of 6-storey, low-rise buildings on Lantau Island.
340 Simple construction requirements and a relatively capacious site made construction waste
341 storage possible at the start of the project, leading to disposal of about 22% of total waste
342 (mainly from site levelling) in one week at around 6% of progress. B2 is an 88-week residential
343 building project with a contract sum of HK\$239.8 million. At week 85, 36.75% of its total
344 waste was disposed of in one week, much different than others that dispose wastes consistently.
345 B3 is also a residential building project with a contract sum of HK\$368.9 million and a duration
346 of 52 weeks. No waste was disposed of from weeks 2 to 13, but with a dramatical changes of
347 waste disposal amount at middle stages. B4, a 63-week project with a contract sum of HK\$251
348 million is located in Yuen Long, a relatively rural and expansive area allowing some waste
349 storage on site for disposal once for a long interval, leading to the two high peaks at the WGF.



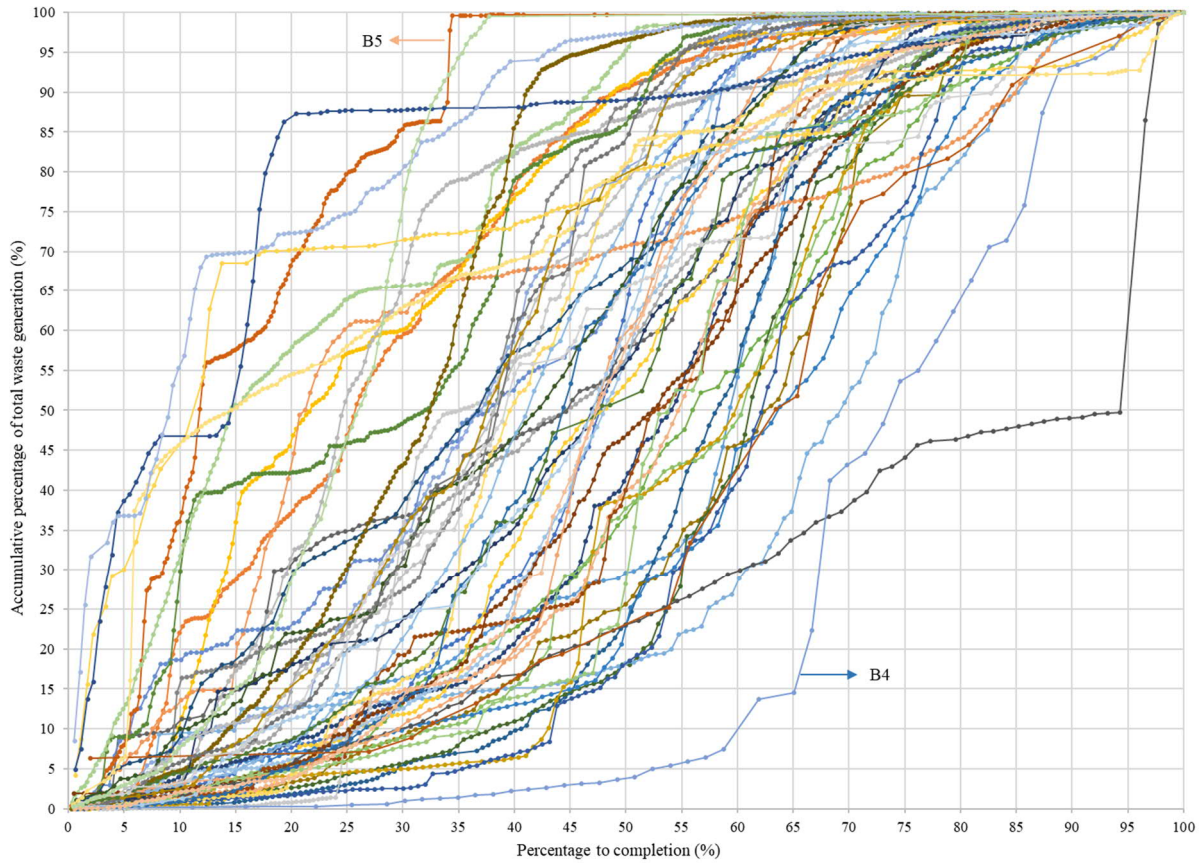
351

352 Fig. 5. Weekly waste generation flows of 54 new building projects

353

354 The accumulative WGFs of new building projects are shown in Fig. 6. Some general patterns
 355 can be observed. Although the shapes of the S-curves differ, most are parallel at the middle
 356 stages. This means the accumulative WGF patterns are similar. This pattern implies that Hong
 357 Kong contractors are quite adept at superstructure building projects, which are usually less
 358 impacted than other groups of projects by contingent factors such as design change, road
 359 congestion, or extreme weather. In the first 30% and final 30% of project time, the WGRs of
 360 most projects are moderate. There are 11 projects (nearly 20%) that produced more than 60%
 361 of total waste in the first 30% of the time and only 5 (less than 10%) that had produced less
 362 than 70% of total waste at 70% of project duration.

363



364

365 Fig. 6. The S-curves of accumulative waste generation of 54 new building projects

366

367 From the horizontal perspective, at 25% of project time, 16 out of 54 projects (nearly one-third)
 368 had produced more than 25% of their total waste. At 50% of project time, 37 projects (more
 369 than half) had produced more than 50% of their waste. At 90% of time, 53 projects (more than
 370 98%) had generated more than 90% of their total waste. Most projects generated waste very
 371 quickly in the period 25% to 75% of project time. Unlike our casual remarks that waste
 372 generation in a high-rise superstructure building project would be a steady stream, WGFs
 373 actually concentrate in the middle 40~70% stage. An outlier in Fig. 6 is B5, which only took
 374 34.5% of the time to produce 99.5% of its waste. B5 is a massive public rental housing
 375 development project with a HK\$1.75 billion contract sum and lasting four years. It adopted
 376 prefabricated components and precast elements such as fabric reinforcement, semi-precast slab,
 377 precast façade and staircases, and also volumetric precast kitchen and bathroom, the
 378 implementation of which reduced wastage when constructing standard floors. Another outlier
 379 is the earlier-mentioned B4, where only 6% of waste had been disposed of at 55% of
 380 completion time because the wide site allowed for waste storage.

381

4.4 Inter-group analyses

This section compares individual and accumulative WGFs of the projects across their respective groups, as shown in Figs. 7 and 8.

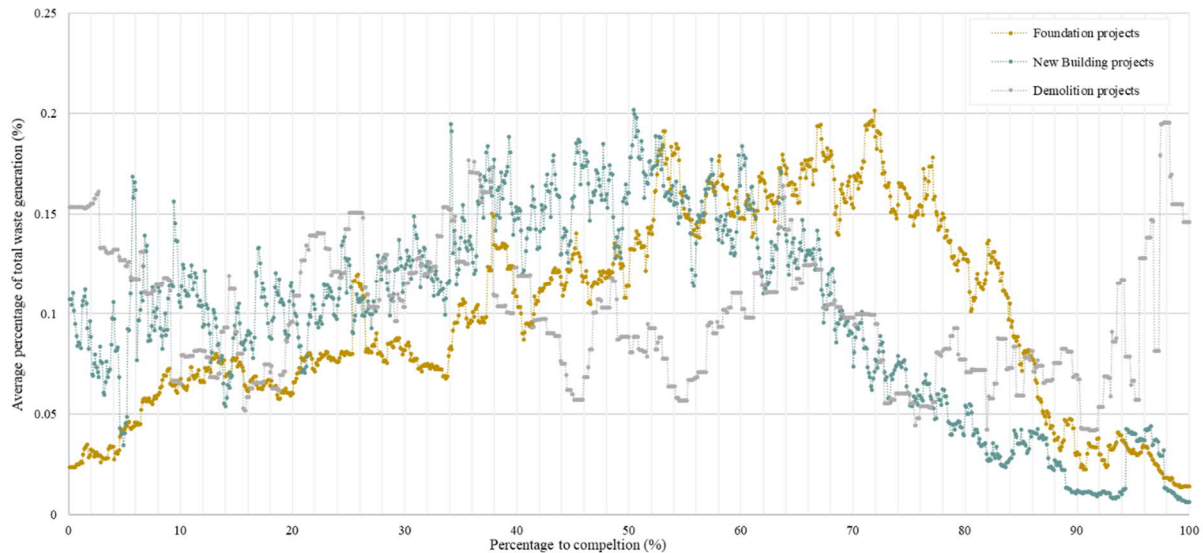


Fig. 7. Comparison of average individual WGFs of three types of projects

Several patterns are observed in Fig. 7, as follows:

(1) Generally, the three types of projects present different patterns of WGFs. The WGFs of foundation and new building projects display a reversed U shape as the projects progress while the WGF of demolition projects fluctuate randomly. The peak of the reversed U in foundation projects happens at around 70% of progress while in new building projects it happens earlier near 50%. In contrast, demolition projects generate a large quantity of waste at their final stage.

(2) Demolition projects' WGF fluctuates the most among the three types of projects. These projects generate waste more randomly at different stages of the project. The individual WGFs shown in Fig. 1 reveal no consistent pattern. There is no "standard" construction waste management method for demolition projects; rather, it depends on the nature of the project, the site, and the demolition methods adopted.

(3) Foundation projects generate most construction waste in their middle and later stages, especially during 55~85% of project time. This can be explained by excavation, backfill, and residual of waste materials being typical waste generation processes in foundation construction.

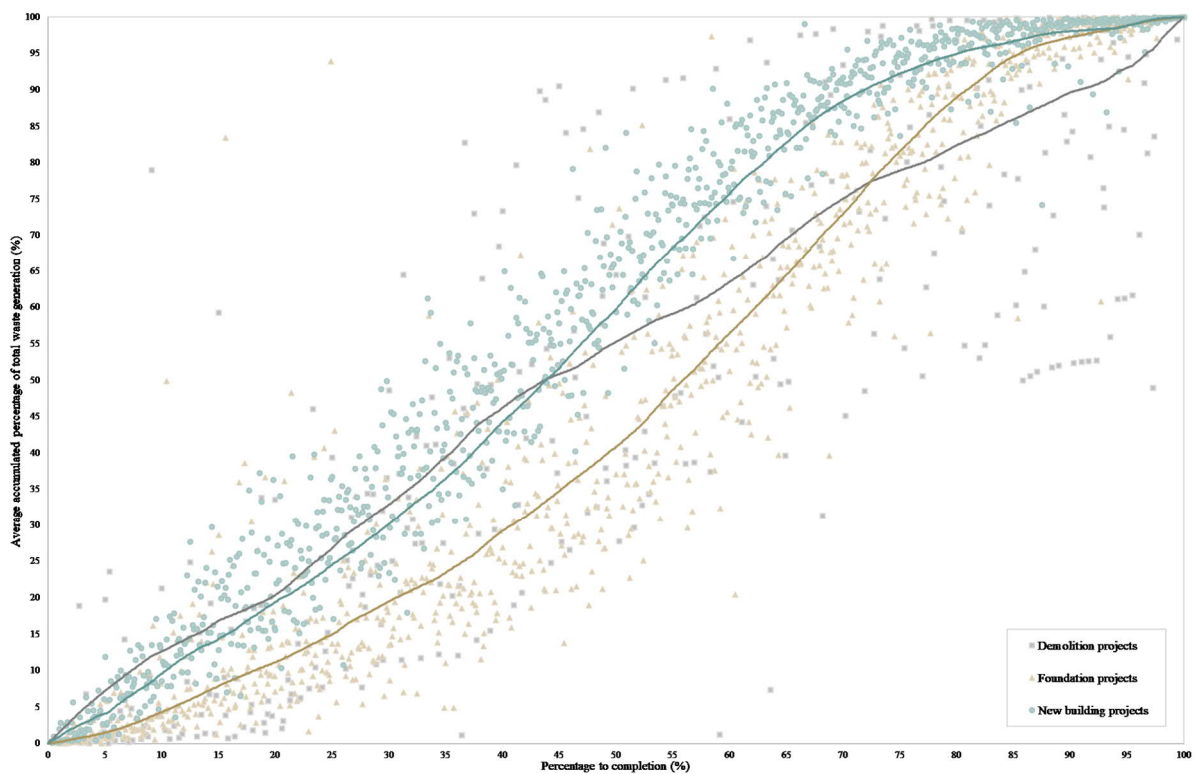
403 Based on this pattern, contractors and waste management facilities should reserve enough
404 capacity to store, transport, and dispose of waste that is quickly generated at a later stage of
405 these projects.

406 (4) New building projects generate large quantities of waste at the early stage, i.e. 5~10% of
407 project time. Most construction waste is generated in the middle stage, at 40~70% of project
408 time. Afterwards, the WGR declines until the final stage of the project. In this regard,
409 contractors need to pay attention to the WGFs and arrange their waste management plans
410 accordingly.

411

412 It will be informative to compare the cumulative WGF curves of the projects across their
413 respective groups. By repeating the methodology as described above for individual WGF
414 curves, the representative accumulative WGF curves of the three groups are derived, as shown
415 in Fig. 8.

416



417

418 Fig. 8. Comparison of average accumulative WGFs of the three groups of projects

419

As illustrated in Fig. 8, all curves are S-curves but their shapes differ. Patterns observed are:

(1) Generally, the curve of new building projects is higher than that of foundation projects (except at the final stage). The gap between the new building and foundation project curves is small at the beginning and increases and then narrows until they converge at around 90% of progress. New building projects produce a bigger share of waste than foundation projects. New building projects generate more waste at the early stage (the first half of progress) while foundation projects produce more waste at the later stage (the last half of progress).

During the first 44% of project progress, demolition projects generate waste faster than new building projects but the generation ratios gradually decrease. At 56% to 87% of project time, new building projects accumulate 10% more waste than demolition projects. Demolition projects also produce waste faster than foundation projects in the first 72% of project time. The gap remains larger than 10% during the period 22% to 55% of project progress. For the last 28% of the time, foundation projects generate more waste than demolition projects. The gap is the widest at 86% of project time.

(2) The difference between different groups of projects changes over time. In the first 25% of time, the accumulated waste percentage for demolition, foundation, and new building projects is 26.8%, 15%, and 24.5% respectively. At 50% of progress, new building projects have generated nearly 60% of their total construction waste, demolition projects 55%, and foundation projects 42%. At 75% of project time, the accumulated waste percentage for demolition, foundation, and new building projects is 79%, 82%, and 92%, respectively. Demolition projects produce waste quickly in the early stages; new building projects create more waste in the early-middle stages; and foundation projects generate most of their waste at the middle and later stages.

5. Discussion

5.1 Improved understanding of construction waste generation

Findings of this research well resonate with previous studies. Particularly, the findings of this research echo Lu et al. (2016) in finding that the accumulative WGFs in building construction indeed follow an S-shape curve. A new finding is that the WGFs in demolition and foundation projects also follow an S-shape curve. Furthermore, the S-curves, compared either intra- or inter-group, show some interesting patterns previously unknown. From an inter-group

453 perspective, new building and foundation projects have generated around 50% of their total
454 waste when they approach 50% of the project schedule, while demolition projects as a whole
455 have generated only 40% of the total waste at the same point in time. Knowing that construction
456 waste generation in a project is a non-linear process with a steady stream (De Guzmán Báez et
457 al., 2012), a construction project is often impacted by all kinds of factors, including design
458 change, material shortage, accidents, road congestion, and extreme weather, and the WGFs
459 reflect this. However, the overall patterns of different groups of projects are intriguing, which
460 might be explained by the general nature of the projects. Probing the accumulative WGFs of
461 each group, it is noticed that their accumulative waste generation varies significantly from one
462 project to another, with some really distributing as outliers. Some may have generated more
463 than 70% of total waste halfway through the project, while others may have generated only
464 30% at the same point. To understand the factors (e.g., project characteristics) that cause the
465 difference would be interesting.

466
467 This research also looks at individual WGFs at regular intervals. The results show a difference
468 in WGFs across the three groups of construction project. WGFs of demolition projects fluctuate
469 with no outlier peaks; foundation projects have one major peak between 50~85% of progress;
470 new building projects have a minor peak at 20% and a major peak during 40~70% of the project
471 progress. Different demolition projects may generate construction waste at different speeds
472 throughout their progress. This is dependent on demolition methods which are, in turn,
473 determined by site condition and volume of demolished buildings or structures. For foundation
474 projects, since the foundation types of residential buildings are not diverse, WGF remains
475 moderate during evacuation and piling works and peaks during backfilling and demolding in
476 the middle to later part of the project. This finding contradicts the claim in Yu et al. (2013) that
477 the earthworks stage in a foundation project produces most of the waste. In new building
478 projects, site leveling at the initial stage creates tons of waste soil, causing a minor peak in
479 WGF. Afterwards, waste is created slowly. Although the individual and accumulative WGFs
480 of a project are mutually convertible, the individual WGFs as discovered in this paper can better
481 improve our understanding than previous similar studies using linear or sigmoidal models.

482 483 **5.2 Applications of the results**

484 Our research findings contain some latent knowledge that can inform practical waste
485 management applications. For example, the WGF and accumulative WGF curves can help
486 predict the generation of waste at different stages of different types of projects, enabling
487 planning of materials, workforce, and vehicles in advance. For top-down demolition projects
488 using manual methods or machines, an opening will usually be made to allow machines to be

489 lifted to the top floor (see Appendix 4 for details). This opening can then also be used to
490 transport demolition waste from upper to lower floors, which can be used as a buffer for storing
491 the waste. Disposing of the waste thus becomes less of a pressing issue and more attention can
492 be paid to other issues, e.g., safety, noise, and vibration hazards frequently reported in
493 demolition projects. Intensive waste hauling services can be planned when demolition projects
494 approach 90% of their progress.

495
496 Foundation projects, especially deep foundations for high-rise buildings widely seen in Hong
497 Kong, need careful planning of piling, excavation, anchoring, and backfilling in what is
498 normally a very much confined site area (see Appendix 5). Space for temporarily storing waste
499 must compete with space allocated for other activities such as placing materials or installing
500 machinery. The WGF curves of foundation projects as shown in Fig. 4 are distributed widely.
501 These projects are often impacted by contingent factors, such as unexpected geotechnical
502 conditions, water leakage, and uneven settlement (Canonic & Söderlund, 2010). On the other
503 hand, reuse of excavated soil is desired to save construction costs. The WGFs are not only to
504 provide a converged pattern for waste management but also do warn of the potential impacts
505 of contingent factors that should be given careful consideration.

506
507 For new buildings projects, what is against our casual remarks is that waste generation amount
508 is not as much as their demolition or foundation counterparts. There is a minor peak at 20% of
509 project duration, mainly owing to site formation and non-standard floor construction. After the
510 project enters the standard floor construction, some of the built-up floors can be used for
511 temporary storage. The waste generated in upper floors can be moved to lower floors or ground
512 floor storage directly through a debris chute (see Appendix 6). The curves shown in Fig. 5
513 demonstrate that major waste generation peaks at 40~70% of the project progress. Therefore,
514 careful planning of onsite storage and waste hauling services should be targeted in this period.

515
516 In prevailing practice, a waste management plan is formalized as a project document before a
517 project commences. However, the knowledge for making such plans often resides in the mind
518 of experienced managers and is not necessarily accessible to others. It is not uncommon for
519 managers to alter old waste management plan for a new project. The improved understanding
520 of waste generation flows derived from our data analytics can help to make more effective
521 plans to manage this waste.

523 Our results are transferrable to projects both in and outside Hong Kong. The large volume of
524 the sample studied could reduce the unique characteristics of individual projects and keep the
525 common waste generation pattern of all projects of the same kind, while the same types of
526 construction projects have similar practical procedures and methods. However, to validate the
527 findings, further studies using the same research methods are desired to compare the results of
528 this paper with practices from elsewhere. Specifically, for example, future research may
529 investigate how different materials and technologies across different geographic contexts
530 impact the waste generation flows and patterns.

531 532 **5.3 Applications of bigger data**

533 Passive bigger data is useful for achieving an anatomy of the WGFs of completed construction
534 projects. In comparison with small data, bigger data can mitigate the unique features of
535 different projects, alleviate the impacts of outliers and reveal regularities. Without passive
536 bigger data, immense effort would have to be spent on collecting firsthand data for just a single
537 curve, let alone the 132 curves of this paper, and an understanding of WGFs in different types
538 of projects would be extremely difficult to achieve.

539
540 Looking at the curves drawn, the outliers are even more informative than the converged curves.
541 For example, we know that project B5 in Fig. 6 adopted a series of low-waste construction
542 technologies. However, without the bigger data to paint a fuller picture, B5 would not stand
543 out in terms of WGF. However, bigger data does not complete the picture. For example, the
544 bigger data showed that project B2 in Fig. 5 disposed of 1812.7t of waste in a week. Google
545 Maps reveals that the project is located on a compact site. Without project knowledge, it is not
546 possible to interpret this huge volume of waste disposal in such a short time period. To fully
547 harness the power of big data analytics, one needs to combine bigger data with “thick data”:
548 meaningful qualitative data on behavior and its underlying motivations (Rasmussen and
549 Hansen, 2015).

550
551 Bigger data use has a potential caveat. It is assumed that the waste disposal represents how
552 waste is generated when a trade is made. This hypothesis is established under the special
553 conditions of Hong Kong, where construction sites have little to no space for waste storage on-
554 site, so waste generated has to be disposed of as soon as possible. With this potential caveat,
555 the bigger data and its analytics demonstrate a compelling technique to probe into construction

waste generation, with a view to providing better decision-making information for waste management.

5.4 Limitations

The first limitation of this study is the context of the analyzed projects. Since all the data are collected from Hong Kong projects, the findings best report waste generation patterns of Hong Kong projects. Although the study can work as a reference and guidance for similar projects in other contexts, validation is needed for further confirmation. The second limitation is that no two projects are the same. Although we tried to select comparable projects, they are still different to a greater or lesser extent. Meanwhile, the big sample makes it difficult to investigate the detailed characteristics of individual projects. These two weaknesses limit the findings of the study. Further research will be done to overcome them by triangulating bigger data with small thick data.

6. Conclusion

Using a set of passive bigger data on waste disposal in Hong Kong, the authors provide an anatomy of waste generation in three types of construction project: demolition, foundation, and new building projects. We find that the WGFs of each group show quite different patterns. The WGFs of demolition projects fluctuate with no outlier peaks; foundation projects have one major peak at 50~85% of project progress; and new building projects have a major peak during 40~70% of progress and a minor peak at the first 20%. Demolition projects may generate different but largely steady streams of waste throughout their progress. WGFs in foundation and new building projects largely follow a reversed U shape as the projects progress. Unexpectedly, WGFs in foundation projects remain moderate during piling and evacuation works, but reach their peak during the middle to the later stage of the projects when backfilling and demolding takes place. In new building projects, site leveling at the initial stage will cause a minor peak in WGFs. Afterwards, waste generation reaches a major peak during 40~70% of the total project schedule.

This research echoes previous studies to confirm that accumulative waste generation in construction projects follows an S-curve. We find that the shapes and trends of the S-curves of the three types of project have considerable differences. New building and foundation projects have more stretched curves than demolition projects. The accumulative WGFs in foundation

589 and new building projects have fewer radical changes compared to demolition projects. In most
590 foundation projects, half of the total waste is created quickly in the middle and later stages (at
591 50~75% of project progress). For most new building projects, 25~90% of total waste is
592 generated in less than one-quarter of the project time, concentrating at 40~65% of project time.

593
594 This anatomy offers an improved understanding of WGFs in demolition, foundation and new
595 building projects. It provides insightful information that can be used for, e.g., extrapolating
596 waste generation, developing waste management plans, and arranging waste hauling logistics.
597 Some outlying cases or anomalies are vividly visualized against the rest of projects for
598 benchmarking performance or indicating areas for further investigation.

599
600 We use typical big data analytics processes, such as data collection, cleansing, processing, and
601 visualization. The paper does not involve cumbersome statistical methods but relies on
602 visualization, offering superior explanatory power that cannot be derived using small data.
603 Bigger data can reveal regularity amongst a multitude of cases by alleviating the impacts of
604 outliers to show the general patterns, and helps us investigate the collective WGFs of different
605 types of projects. Outliers in bigger data are not often considered but are actually informative.
606 However, without bigger data to paint a full picture, these outliers would not be standing out
607 to notice without the comparison with others. Bigger data is not a silver bullet. It can allow
608 some useful information to surface. To understand the causes behind the various patterns, one
609 needs to combine bigger data with small, quality, informative “thick data” by further
610 investigating the subject matter. Specifically, for example, future research may investigate
611 what factors underlie the differences in waste generation curve shapes, and how different
612 materials and technologies across different geographic contexts impact these shapes.

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