

1 **Benchmarking construction waste management using waste generation rates derived** 2 **from big data**

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14

15 **Abstract**

16 The waste generation rate (WGR) is usually used as a key performance indicator (KPI) to
17 benchmark construction waste management (CWM) performance, with a view to improving
18 the performance continuously. However, existing researches, for different reasons, only
19 investigated a relatively small amount of construction projects, whose WGRs cannot be
20 confidently accepted as KPIs. This study develops a set of more reliable KPIs/WGRs using
21 an available big dataset on CWM in Hong Kong. By mining the 2,212,026 waste disposal
22 records generated from 5,764 projects in two consecutive years of 2011 and 2012, the
23 WGRs/KPIs are revisited and refined. Demolition is found the most wasteful works. New
24 building, and maintenance and renovation (M&R) works individually produce the least waste
25 amount but by accumulating all M&R works, their contribution to the total amount of
26 construction waste could be phenomenal. Based on the more reliable WGRs from the big
27 data, CWM performance benchmarks for different categories of projects are set up. A
28 contractor can benchmark its CWM performance against its counterparts or its past
29 performance as ‘Good’, ‘Average’, and ‘Not-so-good’, and thus identify better CWM
30 practices that induce superior performance. Based on the benchmarks, the government may
31 consider setting up a WGR-step toll system to encourage those ‘Not-so-good’ contractors to
32 perform well in the future, and initiate incentives to the companies conducting ‘Good’
33 projects to spur better CWM performance. Overall, the WGRs derived from the big data and
34 more robust analyses provide a very powerful and handy tool for CWM.

35

36 **Keywords:** Construction waste management (CWM); Key performance indicator (KPI);
37 Waste generation rate (WGR); Benchmarking; Big data; Data mining; Hong Kong

38

39 **1. Introduction**

40 Construction waste is defined as the waste that arises from construction, renovation, and
41 demolition activities (Kofoworola and Gheewala, 2009). It may also include surplus and

42 damaged products and materials arising in the course of construction work or used
43 temporarily during the process of on-site activities (Roche and Hegarty, 2006). Sometimes,
44 the terms ‘construction waste’ and ‘C&D waste’ are used interchangeably (Lu et al., 2015)
45 and this is also the case in this paper. The Hong Kong Environmental Protection Department
46 (EPD, 2014a) categorizes construction waste into two main types. They are inert construction
47 waste (ICW), which are materials with stable chemical properties (e.g. soil, earth, silt, bricks,
48 blocks, rocks and concrete), and non-inert construction waste (non-ICW) such as timber,
49 bamboo, and paper board and other organic materials. ICW is suitable for public fill works,
50 e.g. site formation and land reclamation, while non-ICW depletes land resources and
51 contaminates surrounding environment after it is disposed of at landfills (Poon, 2007; Lu,
52 2013; Lu and Yuan, 2013; Yuan et al., 2013; Yuan, 2011). There are some hazardous wastes,
53 such as asbestos and contaminated soil, that arise from construction works but in many
54 countries they are not classified as construction waste (Mou, 2008) and therefore are not
55 considered in this paper. With the increasing embracement of sustainable development, it is
56 highly important to take measures to mitigate the waste generation from the construction
57 industry.

58

59 Waste generation rate (WGR) has been broadly used as an indicator to measure CWM
60 performance (Bossink and Brouwers, 1996; McDonald and Smithers, 1998; Formoso et al.,
61 2002; Tam et al., 2007; Lu et al., 2011). It can be used as key performance indicators (KPIs),
62 based on which contractors can benchmark their CWM performance and in turn identify the
63 best practice that can seek for continuous improvement. Previous studies on WGRs, which
64 adopted research methods, for instance, literature review, case studies, interviews, site
65 inspections and questionnaire survey, provided subjective and limited understanding of the
66 performances (Formoso et al., 2002; Lu et al., 2011; Lin, 2006; Tam et al., 2007; Gangoellis
67 et al., 2014). Most of the studies on CWM performance (measured by WGR) have a
68 relatively small sample or sampled relatively small sites due to the difficulties involved in
69 conducting a survey on large-scale projects over a relatively long period of time (Katz and
70 Baum, 2011; Lu et al., 2011). As a consequence, these WGRs reportedly ranged from one
71 study to another without any form of reliability. Results of such studies thus cannot be
72 utilized with a high level of confidence as yardsticks for benchmarking.

73

74 The aim of this study is to develop a set of more reliable KPIs/WGRs by making use of a big
75 dataset that has been collected in the past years. Complying to the Law of Large Numbers
76 (LLN), the average of the results obtained from a large number of trials should tend to
77 become convergent to a certain value as more trials are performed (Sen and Singer, 1994).
78 The representative WGRs of non-ICW and ICW for different categories of construction
79 works are identified to measure the CWM performance that epitomizes each category.
80 Benchmarks are set to compare the performance of construction projects with various natures
81 of waste generation. The introduction is followed by a detailed review of KPIs, WGRs, big

82 data, and data mining. Based on the review, detailed research design was put forward in the
83 section of research methodology. The process of analyzing the collected big dataset is
84 presented in the data analysis and results section. Accordingly, the results and relevant
85 implications are discussed in the section of discussion. Suggestions for enhancing the CWM
86 are raised for policy-makers, contractors, researchers and other stakeholders in the final
87 section.

88

89 **2. Literature review**

90 ***2.1 Benchmarking based on key performance indicators (KPIs)***

91 In recent decades, the construction industry has become increasingly competitive. In order to
92 gain competitive advantages, construction companies are pursuing an approach to assessing
93 the management performance. Benchmarking was introduced as a continuous process of
94 improving performance in a systematic and logical way by measuring products, services, and
95 practices by learning from the best to make targeted improvements (Camp, 1989).
96 Benchmarking systems are targeted for development in the construction industry in a few
97 countries via typically analyzing the performance of a system based on a set of key
98 performance indicators (KPIs) (Horta et al., 2009; Cheung, 2010). KPIs represent a set of
99 metrics measuring how well a system performs an operational, tactical or strategic activity,
100 which are the most critical for the current and future success of the system (Parmenter, 2007;
101 Eckerson, 2006). An organization can benchmark its performance by taking the results of its
102 KPIs and comparing these with the performance of their counterparts or with its own past
103 performance as appropriate (Thomas and Thomas, 2008). Therefore, KPIs not only serve as
104 early warning signs that give decision-makers information to reduce uncertainty, but are also
105 expected to indicate what measures should be taken to make sustained improvement in
106 efficiency and quality (Kerzner, 2011).

107

108 Researchers have attached their attentions to KPIs in benchmarking performance of CWM.
109 For example, Lin et al. (2011) measured the success of construction projects through
110 benchmarking the performance with the identified KPIs. Hegazy and Hegazy (2012)
111 produced a benchmarking model based on financial KPIs for construction companies to
112 benchmark and evaluate their business performance at the corporate level in the UK. Horta et
113 al. (2009) tried to benchmark the performance assessment of the construction industry by
114 integrating KPIs and data development analysis. More frequently, benchmarking with KPIs
115 also exists in pursuing the success of CWM. Through studying the construction waste
116 generated in a number of hotel projects, Ball and Taleb (2011) found that the benchmarks in
117 existing CWM legislation need to be amended. In measuring waste management performance
118 in the construction industry, waste generation rates (WGRs) are usually replaceable by the
119 KPIs.

120

121 ***2.2 WGRs as KPIs***

122 It has become the tide that construction industry measures performance of CWM with various
123 data collection approaches by focusing on different KPIs, mainly found expressions in waste
124 amount and WGRs. At early time, the method is to quantify construction waste amount, and
125 digging out the causes of construction waste generation (Bossink and Brouwers, 1996). Poon
126 et al. (2004a) also quantified waste amount and found the major causes of waste materials
127 were improper preparation, handling, misuse, and incorrect processing. There are certain
128 existing studies using WGRs as the KPIs for measuring the performance of CWM of
129 individual construction projects. To this end, WGRs becomes the KPI of CWM in this study.
130 Formoso et al. (2002) examined waste management in Brazil through estimating WGRs,
131 which were waste percentage of purchased materials by weight. Poon et al. (2004b) measured
132 the WGR with the volume of waste generated per gross floor area (GFA), which is probably
133 the most frequently used KPI in the literature. WGR is also regarded as an important
134 indicator for successful implementation of an integrated construction waste management plan
135 (Bakshan et al., 2015).

136
137 In previous studies, diversified research methods were adopted to acquire the data to measure
138 WGRs. Lin (2006) adopted the neural network method to measure the WGRs for the
139 construction of factory and residential buildings in Taiwan. Interviewing waste manager is
140 also a method for collecting data for calculating WGRs of some projects (Tam et al., 2007).
141 Lu et al. (2011) examined the waste management effectiveness in a typical city, Shenzhen,
142 China by focusing on WGRs of different materials from several construction sites. Visual
143 inspection, tape measurement, and truckload records were used in the study of Poon et al.
144 (2004b). However, these existing studies usually investigate WGRs with a small scale of data,
145 which therefore cannot identify common rules and generalize their findings to other cases.
146 With the help of convenient data collection and large record, big data and data mining are
147 becoming possible to advance the research on WGRs.

148 149 **2.3 Big data and data mining**

150 Big data is defined as things one can do at a large scale that cannot be done at a smaller one,
151 to extract new insights or create new forms of value, in ways that change markets,
152 organizations, the relationship between citizens and governments, and more
153 (Mayer-Schönberger and Cukier, 2013). People tend to accept the definition that was asserted
154 by IBM that big data has data volume, velocity and variety (three Vs) (Zikopoulos and Eaton,
155 2011). Volume is the quantities of terabytes, records, transactions, tables, or files; velocity
156 finds expression in batch, near time, real time and streams; and variety can be structured,
157 unstructured, semi-structured and a combination of them (Russom, 2011). Big data could be
158 strategically used as a raw material and a vital input to create a new form of value in living,
159 working, science and industry (Mayer-Schönberger and Cukier, 2013). Its value is found in
160 finance and insurance industries, government, companies of computers and other electronic
161 products, construction industries and others (Brown et al., 2011). Chen et al. (2012) studied

162 how to better serve the needs of business decision-makers by emerging big data, managers
163 and others. Howe et al. (2012) asserts big data analytics would become the mainstream of the
164 future research in bio-curation.

165
166 Big data analytics can be useful in inferring the likelihood of poor management performance
167 in the construction industry. In managing construction projects, there is both physical and
168 virtual data from procurement, controlling, sub-contracting, building information modelling,
169 bidding, scheduling, tendering, site information, and many other aspects. Through detailed
170 analysis of big data, an organization can gain business advantages by discovering new
171 characteristics about their customers, markets, partners, costs, and operations (Labrinidis and
172 Jagadish, 2012). Likewise, through analyzing the big data from various projects, it is able to
173 find the reasons explaining the poor performance in this important sector. Recently, big data
174 centers have been developed in construction markets for data capture, storage, security and
175 analytics.

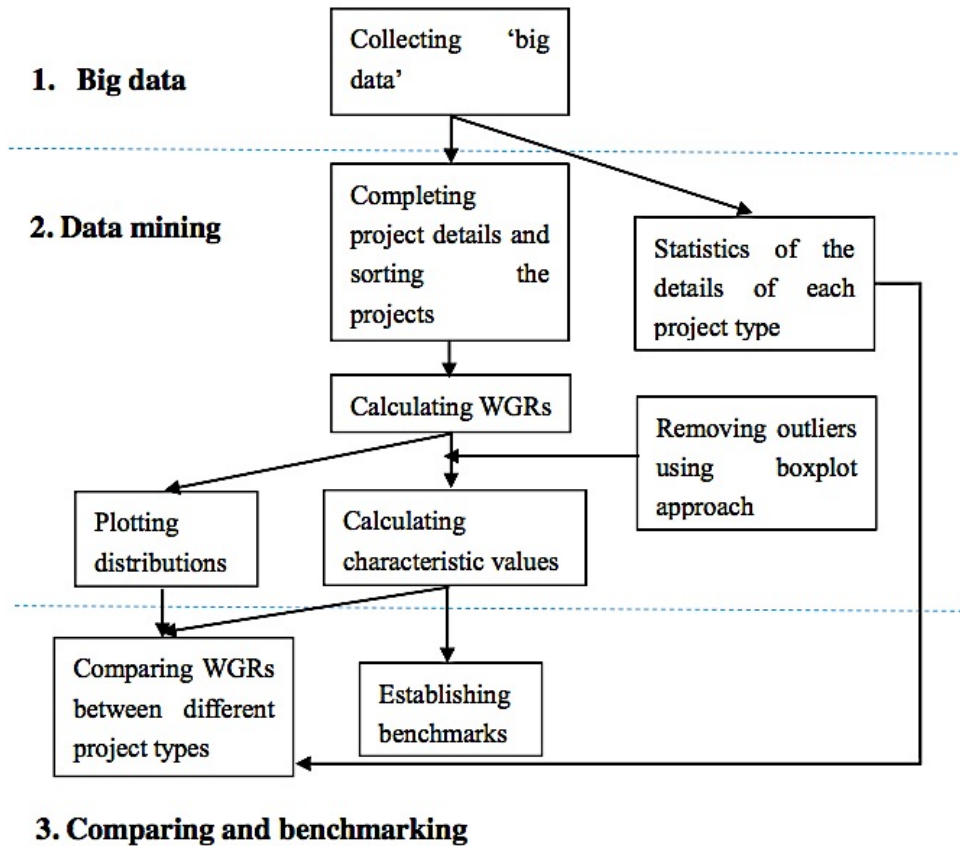
176
177 Data mining is a young, dynamic, and promising area, which is resulted from the urgent
178 necessity of automatically discovering valuable information from a large collection of data
179 and transforming it into organized knowledge (Han and Kamber, 2001). Rather than simply
180 locating, identifying, understanding and citing data, data mining requires integrated, cleaned,
181 trustworthy, and efficiently accessible data, declarative query and mining interfaces, scalable
182 mining algorithms, and computing environments (Labrinidis and Jagadish, 2012). It is
183 important to understand what should be the useful information. This resonates with Clifton
184 (2010) that data mining serves as a computational process where patterns in large datasets can
185 be discovered using diversified approaches, in particular the well-known machine learning
186 and statistics. Characterization and discrimination, the mining of frequent patterns,
187 associations, and correlations, classification and regression, clustering analysis and outlier
188 analysis are patterns to mine in datasets (Han et al., 2012).

189
190 The overall objective of conducting data mining is to acquire information through analyzing a
191 dataset and transform it into an understandable form for afterward uses (Clifton, 2010). A
192 classical application of data mining is the finding that about 80% customers that buy beer
193 also buy potato chips after analyzing supermarket transaction records to estimate customers'
194 consumption behavior; the supermarket can then purposely place chips close to beer for
195 promoting sales of both (Lee and Siau, 2001). Data mining has witnessed great success in
196 numerous applications, such as business intelligence (Delmater and Hancock, 2001) and web
197 search engine (Han and Chang, 2002), analysis of an energy efficient building design (Kim et
198 al., 2011), education (Romero and Ventura, 2007) and finance (Zhang and Zhou, 2004).
199 Therefore, this study aims to expand data mining to the waste management research.

200

201 **3. Research methodology**

202 After a detailed review of literature on KPI, WGR, big data, and data mining, the
 203 methodology for present research becomes clear, by following collecting big data, mining the
 204 big data in terms of WGR, setting benchmarks, and comparing the CWM performance. The
 205 analytical process is presented in Fig.1.
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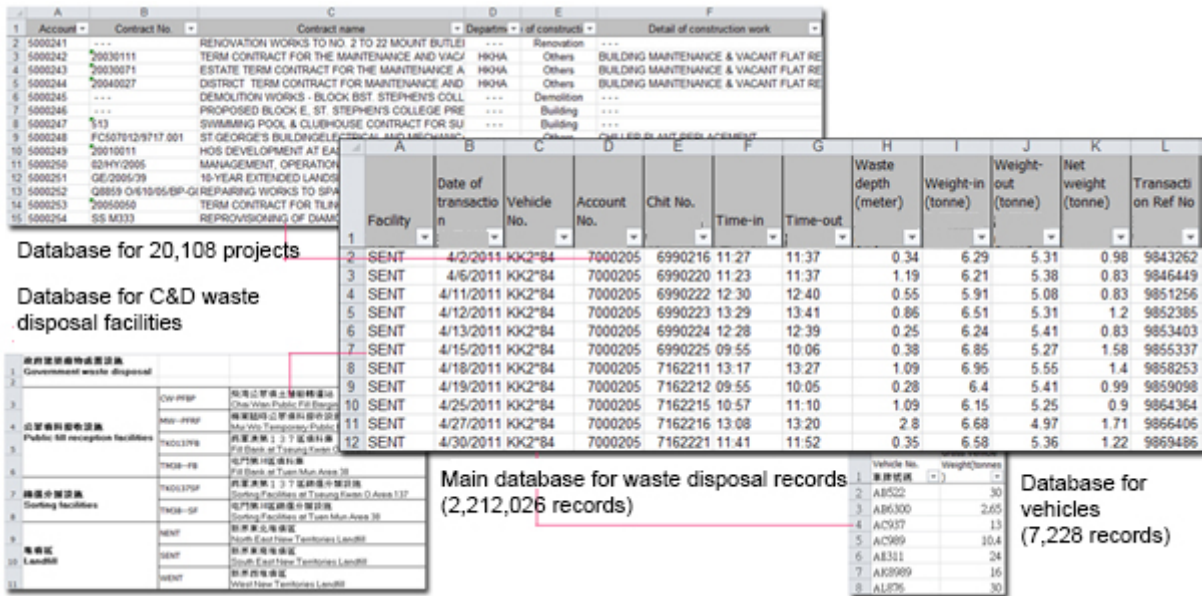


207
 208 Fig. 1 The research methodology for deriving benchmarks for CWM performance
 209

210 **Step1 Collecting 'big data' of construction waste**

211 Collecting big data is still a challenge, as it needs advanced sensors, transmission, and storage.
 212 With the aim of investigating WGR, this study mainly relies on existing data records rather
 213 than collecting data on field. Notably, the management practice of construction waste
 214 transaction and disposal in Hong Kong has led to a set of big data. To effectively manage
 215 construction waste, a Construction Waste Disposal Charging Scheme (CWDCS), on the basis
 216 of the 'polluter pays principle', has been enacted in Hong Kong since 2006 (Lu and Tam,
 217 2013). In accordance with the CWDCS, a contractor should pay HK\$125 per ton for the
 218 non-ICW generated from his construction site and accepted by landfills or outlying island
 219 transfer facilities (OITFs); HK\$100 per ton of mixed ICW and non-ICW received by off-site
 220 sorting facilities (OSFs); and HK\$27 per ton of waste mainly consisting ICW ended in public
 221 fill reception facilities (PFRFs) (HKEPD, 2014a). It is noticed that for every lorry of
 222 construction waste ended in any government-run facilities consisting the above four types, it
 223 leaves over a record at the HKEPD. This practice leads to more than 2 million transaction

224 records of this kind in two consecutive years of 2011 and 2012 (see Fig. 2 for an excerpt of
 225 the big data).
 226



227
 228 Fig. 2 Links between databases of construction waste disposal in Hong Kong
 229

230 The waste disposal record includes information of the lorry of construction waste, including
 231 vehicle no., measured construction waste amount, waste disposal time, billing account for the
 232 construction project, and name of the facility that receives the waste. Account number,
 233 construction name, category, site and contract sum of 20,108 C&D projects are organized in
 234 another database. The unique account number acts as a bridge to link the information of a
 235 certain project and these waste disposal records. The third database is the information of the
 236 disposal facilities, including facility name, received waste type, and facility address. The
 237 links between the three databases are shown in Fig. 2. By mining the big data, it is possible to
 238 extract some meaningful CWM related patterns and insights for policy-makers and
 239 contractors.

240
 241 **Step 2 Data mining**

242 Initial data process would be conducted to classify the generated construction waste as ICW
 243 and non-ICW while relevant projects would be classified as building, civil engineering,
 244 demolition, maintenance and renovation (M&R). The classification is useful to set feasible
 245 benchmarks for each category of projects and conduct effective comparisons among the
 246 different categories. After that, WGR of collected projects would be calculated by following
 247 Equation (1):

248
 249
$$\text{WGR (t/mHK\$)} = \frac{\text{Waste net weight (ton)}}{\text{Project contract sum (million HK\$)}} \quad (1)$$

250
 251 This measurement indicates the level of waste generation in producing every million HK\$’s

252 (or any currency as concerned) worth of construction work. In existing research works waste
 253 volume and/or weight per GFA, i.e. m^3/m^2 and/or ton/m^2 , are often used as the units of WGRs
 254 (Poon et al., 2004b; Lu, 2011). Contract sum is utilized to estimate WGRs owing to the fact
 255 that a large amount of construction works, such as maintenance, repair, civil and some minor
 256 works, are unavailable of GFA but with a contract sum. Therefore, this study adopts the
 257 WGR as shown in Equation (1), with a view to comparing CWM performance across
 258 different categories of projects. Nevertheless, it should be pointed out that contract sum
 259 differs from one country to another, and from one period to another, although in practice
 260 these can be adjusted by using construction cost indexes published in individual countries,
 261 and Consumer Price Indexes in different periods. The new KPI and others are not mutually
 262 exclusive. Particularly, the indicators with GFA as the denominator reflect building projects
 263 more objectively. In this sense, this KPI is introduced to supplement instead of replace
 264 existing CWM performance indicators.

265

266 In Hong Kong, construction waste is composed of non-ICW and ICW, readers are reminded
 267 of the hazardous construction waste was treated separately in another stream though. Waste
 268 materials disposed in landfill sites and OITF are regarded as non-inert waste (EPD, 2014a).
 269 The waste disposed in PFRFs consists entirely of inert construction waste. The OSFs receive
 270 mixed waste from construction sites, regarded consisting of at least 50% inert materials
 271 (EPD, 2014a). For a project, the non-inert and inert WGRs (i.e. $WGR_{non-inert}$ and
 272 WGR_{inert} respectively) are consequently calculated as Equations (2) and (3).

273

$$274 \quad WGR_{non-inert} \text{ (t/mHK\$)} = \frac{W_{landfill} + 50\%W_{OSF} + W_{OITF} \text{ (ton)}}{\text{Project contract sum (million HK\$)}} \quad \text{Equation (2)}$$

$$275 \quad WGR_{inert} \text{ (t/mHK\$)} = \frac{W_{PFRF} + 50\%W_{OSF} \text{ (ton)}}{\text{Project contract sum (million HK\$)}} \quad \text{Equation (3)}$$

276 where $W_{landfill}$, W_{OITF} , W_{OSF} and W_{PFRF} are the construction waste disposed by landfills,
 277 OITFs, OSFs and PFRFs respectively.

278

279 However, it is common to find many outliers in calculating WGRs, which brings negative
 280 impact on followed statistics analysis and should be removed. R, which is an open source
 281 software for statistical computing and graphics, is applied in this study for removing the
 282 outliers through boxplot approach. After all outliers have been removed, WGR distribution
 283 figures can be drawn to visually compare existing cases while a characteristic values of the
 284 distributions, such as mean, standard deviation (SD), and median of a set of WGRs can be
 285 calculated for the followed use of benchmarking.

286

287 ***Step 3 Comparing and benchmarking***

288 With the mined WGR distribution and characteristics values of relevant distributions, the
 289 benchmark of different categories of construction projects can be developed. By followed the
 290 common practice in benchmarking, the projects whose WGRs are in top 15% in the order of

291 significance are benchmarked as the ‘Non-so-good’, those in bottom 15% are ‘Good’ ones,
 292 and the rest 70% projects between the ‘Non-so-good’ and ‘Good’ are ‘Average’ projects. In
 293 addition, with characteristics values of WGR distribution, C&D waste management
 294 performance of different categories of projects can also be compared. As well, A contractor
 295 can benchmark its C&D waste management performance against its counterparts or its past
 296 performance as ‘Good’, ‘Average’, and ‘Not-so-good’.

297

298 **4. Data analyses, and results**

299 **4.1 Project profiles**

300 In the two consecutive years of 2011 and 2012, there were total 5,764 projects that disposed
 301 of construction waste in various government C&D waste management facilities, which
 302 maintained 2,212,026 waste disposal records in the EPD forming the ‘big data’ for the
 303 analyses of this study. Table 1 illustrates in detail the different categories of projects
 304 including their sample sizes and contract sums. The ‘unclear’ projects were those minor
 305 construction works, which only had a billing account without specific linkages to a client.
 306 Neither did they have any specific project information (e.g. construction category, GFA, or
 307 contract sum). These projects are excluded in the analyses in this study due to their
 308 information incompleteness, leaving 4,227 projects in the sample.

309

310 Table 1 Project categories and details of projects

Construction category	Sample size	Total contract sum(bHK\$)	Average contract sum (mHK\$)
Unclear	1537	N/A	N/A
Building	627	228.37	364.23
Civil	521	163.01	312.88
Demolition	282	3.80	13.49
Foundation	552	105.57	191.26
M&R	2119	84.89	40.06
Others	126	11.42	225.86

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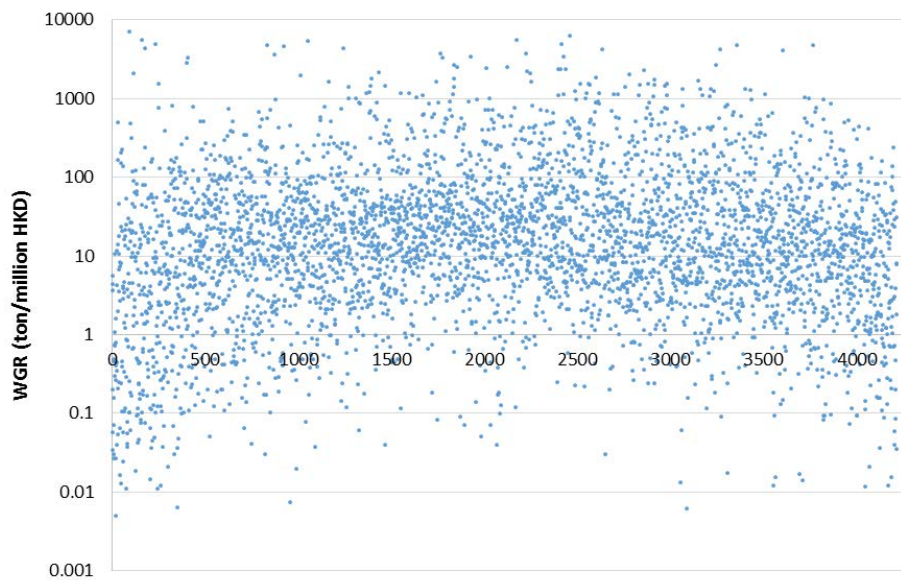
312 It can be noticed that maintenance and renovation (M&R) projects take more than half of all
 313 the ‘information-clear’ projects in Hong Kong owing to a decayed urban. According to the
 314 Housing, Planning and Lands Bureau (2005), there are about 39,000 private buildings in
 315 Hong Kong, about 13,000 of which are over 30 years’ old, while in ten years’ time, the
 316 number will increase to 22,000. Buildings and civil works are the two largest sectors in the
 317 construction market of Hong Kong. By the end of March 2012, there were 2,599,000
 318 permanent residential flats in stock, of which 1,447,000 (56%) were private flats, and the rest
 319 is subsidized housing or public rental housing (PRH). The large building sector is further
 320 sustained by the ambitious public housing scheme in Hong Kong. According to the forecast
 321 of Hong Kong Housing Authority (2014), approximately 77,000 PRH and subsidized housing

322 flats will be built 2014/15 to 2018/19. Accordingly, considerable amount of infrastructure
323 projects were developed to support the economic and social activities in Hong Kong.

324

325 **4.2 WGRs of all projects**

326 By using Equation (1), the WGRs of each project in 2011 and 2012 are calculated and plotted
327 in Fig. 3. There are altogether 4,227 projects available of WGRs, the values of which are
328 from 0.005 to 7,115.12 ton/million HKD (t/mHK\$). It can be seen that the majority of the
329 WGRs distributed within a range between 0.1 to 100 t/mHK\$. However, no apparent pattern
330 of the WGRs can be easily detected.



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332

333 Fig. 3 WGRs of the individual projects (sample size=4227)

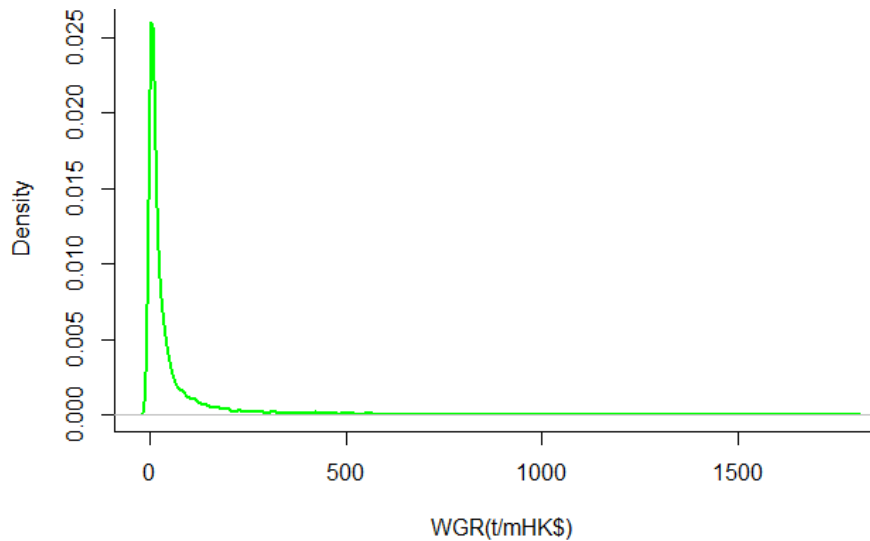
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335 Noise reduction was performed by examining those obviously unreasonable WGRs (e.g. a
336 WGR is larger than 10,000 t/HK\$), and removing those outliers. Box plots can remove the
337 possible outliers in a statistical population without making any assumptions of the underlying
338 statistical distribution. This non-parametric approach is applied to remove the outliers out of
339 $\ln(WGR)$ s for the 4,227 projects using R .

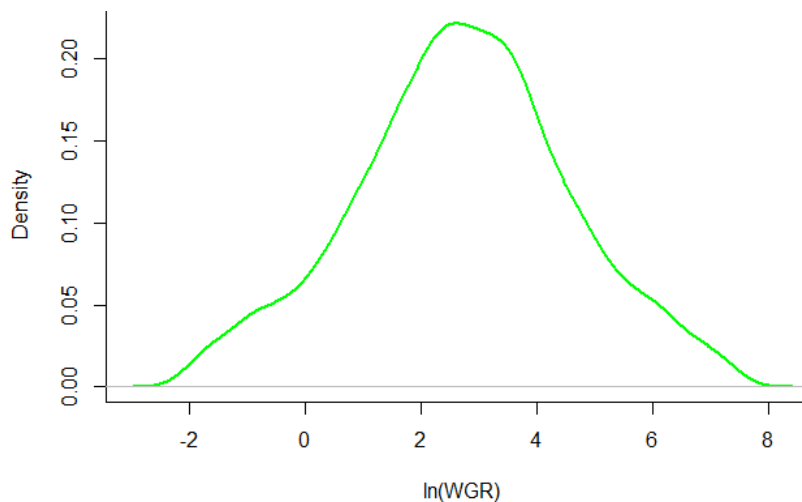
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341 With outliers being excluded (now sample size=4062), R is used to produce the curve of
342 density function of WGRs (see Fig. 4), which illustrates the distribution of the WGRs of all
343 projects *per se*. The curve appears to be a positive-skewed distribution. Therefore, a
344 log-normal distribution, which is one of the positive-skewed distributions, is applied to fit the
345 distribution of WGRs of the projects. The natural logarithms of WGRs, i.e. $\ln(WGR)$ s, are
346 calculated and the curve of density function of $\ln(WGR)$ s is also plotted as shown in Fig. 5.
347 According to our curve fitting and statistical analyses using R , the distribution of $\ln(WGR)$ s
348 is not an actual normal distribution, but appears similar to a normal distribution. Hence, it is
349 legitimate to use the median of $\ln(WGR)$ s to reflect the average $\ln(WGR)$ s of the majority of

350 the projects. The mean, SD, and median of WGRs of the projects are also calculated and
 351 tabulated in Table 2. The median of the new group of WGRs, 15 t/mHK\$ is used to reflect the
 352 CWM performance of the major projects in the sample. It can be seen that simply using
 353 means without considering the distribution of the sample could be very misleading in
 354 understanding average C&D waste management performance due to the extremely skewed
 355 distribution and large range of the WGRs, which are presented in Table 2.
 356



357
 358 Fig. 4 Curve of density function of WGRs of all projects (sample size=4062)
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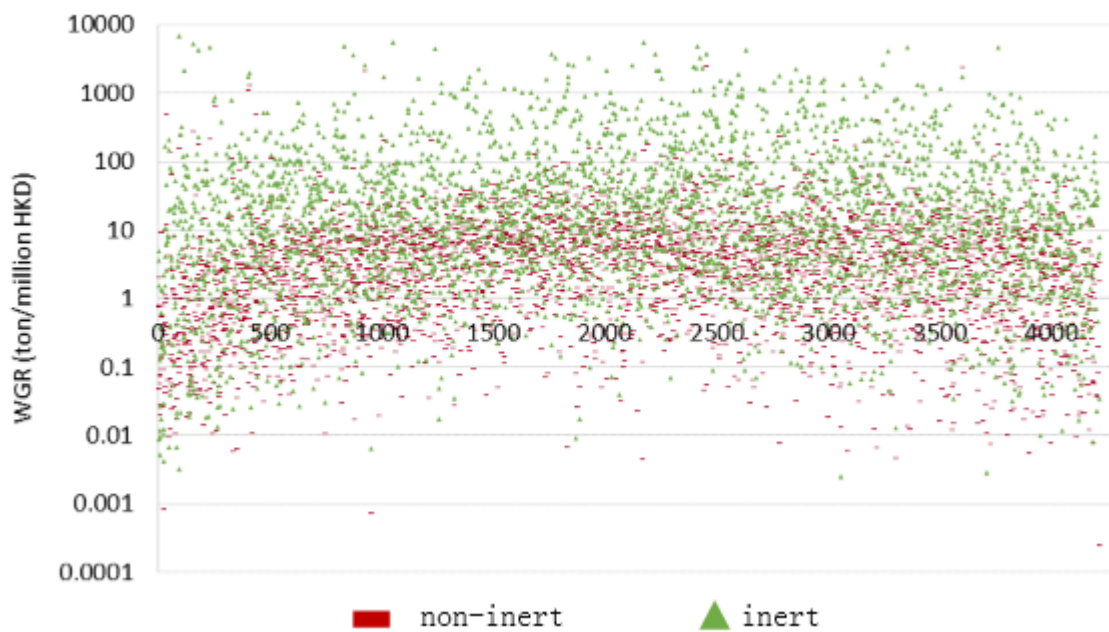
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 361 Fig. 5 Curve of density function of $\ln(WGR)$ s of all projects (sample size=4062)
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363 Table 2 Means, SDs, and medians of WGRs of the projects

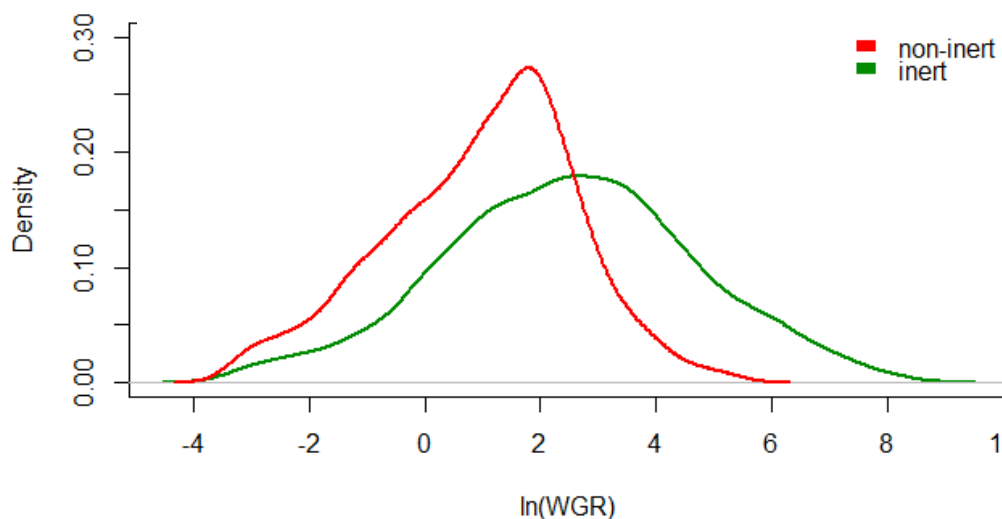
Projects	Sample size	Mean (t/mHK\$)	SD	Median (t/mHK\$)	Range (t/mHK\$)
Overall	4062	76	192	15	0.13~1793.33

364
 365 *Non-inert and inert WGRs*

366 By using Equations (2) and (3), the WGRs of ICW and non-ICW in the two years can be
 367 calculated and presented in Fig. 6. Most projects usually generate both ICW and non-ICW,
 368 but a few projects generate either ICW or non-ICW only. Fig. 7 is the curves of density
 369 function of the natural logarithms of non-inert and inert WGRs, i.e. $\ln(WGR_{non-inert})$ s and
 370 $\ln(WGR_{inert})$ s. Both curves are similar to a normal distribution but according to our curve
 371 fitting and statistical analyses using R , they are not statistically normal distributions.
 372 Nevertheless, as discussed above, it is legitimate to use median to reflect the average CWM
 373 performance of the majority of the projects. The medians are 3 and 12 t/mHK\$ for non-inert
 374 and inert WGRs respectively (see Table 3).



375
 376 Fig. 6 Inert and non-inert WGRs of individual projects
 377



378
 379 Fig. 7 Curves of density functions of $\ln(WGR_{non-inert})$ s and $\ln(WGR_{inert})$ s
 380

381 Table 3 Means, SDs, and medians of inert and non-inert WGRs of the projects

WGR type	Mean (t/mHK\$)	SD	Median (t/mHK\$)	Range (t/mHK\$)
Non-inert	8	18	3	0.03~232.70
Inert	100	318	12	0.03~4188.89

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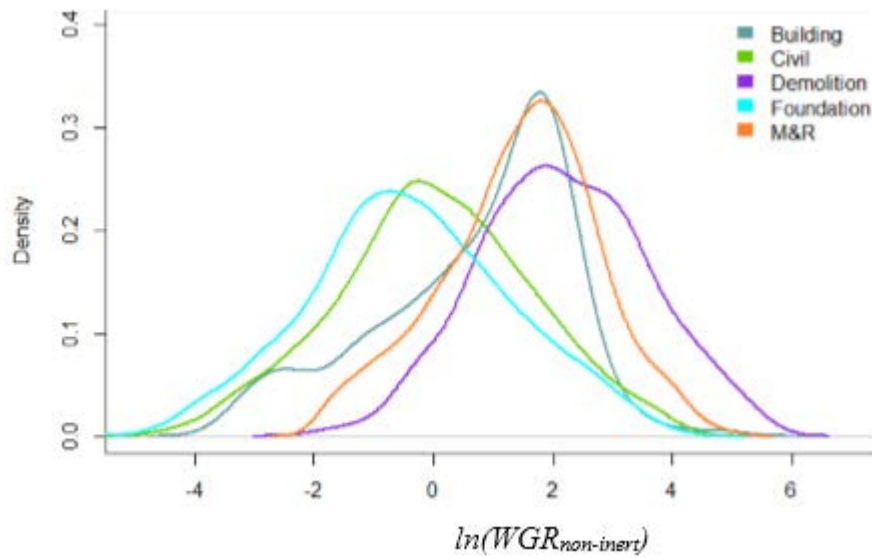
4.3 WGRs of different construction categories

Different construction categories may make differences in construction waste generation. Building, civil, demolition, foundation and M&R are five main construction categories in the 4,227 projects, plotted in different styles in Fig. 8. A small amount of projects such as provision, cleaning, building service, material testing and equipment relocation are grouped into others. After noises and outliers in each construction category are removed by taking similar Box plots analyses using R , the curves of density functions of $\ln(WGR_{non-inert})$ s and $\ln(WGR_{inert})$ s are created and shown in Figs.9 and 10. The curves of $\ln(WGR_{non-inert})$ s and $\ln(WGR_{inert})$ s in Figs. 9 and 10 are all similar to a normal distribution, which means these distributions are similar with a log-normal distribution. Therefore, the median of the set of WGRs for each type is proper to reflect the general quality of CWM performed by that type of projects.

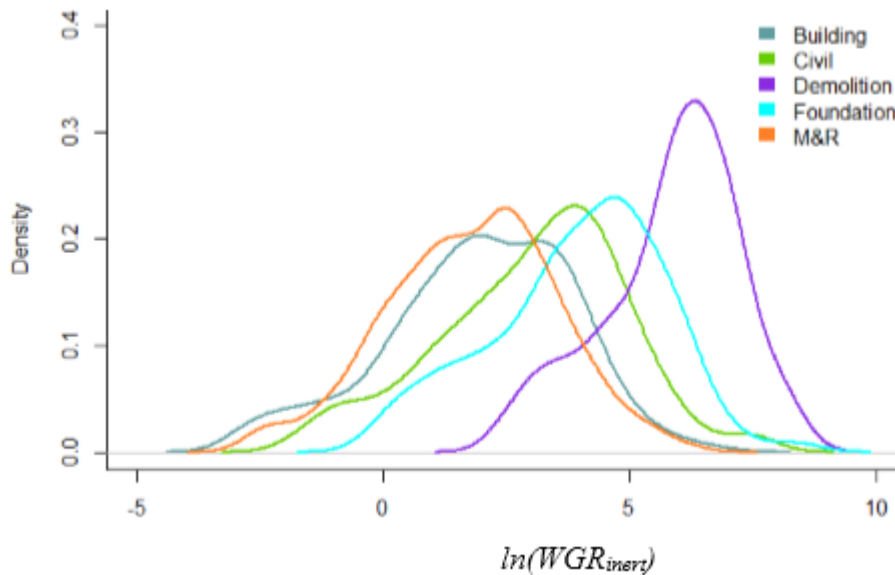


396
397

Fig. 8 Overall WGRs by construction categories



398
 399 Fig. 9 Curves of density functions of $\ln(WGR_{non-inert})$ s by construction categories
 400



401
 402 Fig. 10 Curves of density functions of $\ln(WGR_{inert})$ s by construction categories
 403

404 The medians of non-ICW and ICW WGRs for different construction categories are calculated
 405 and shown in Tables 4 and 5, respectively. From the tables, it can be seen that demolition
 406 projects are the most wasteful type among all the projects; the medians of both their non-inert
 407 and inert WGRs (8.15 and 423.23 t/mHK\$) are much higher than other categories. Building
 408 and M&R, with higher non-inert WGRs (3 and 4.82 t/mHK\$) has lower inert WGRs (8.05
 409 and 6.58 t/mHK\$), while foundation and civil works, with relatively higher inert WGRs
 410 (28.06 and 64.96 t/mHK\$) however generate a small amount of non-inert waste per cost (0.96
 411 and 0.65 t/mHK\$).

412
 413 Table 4 Medians and ranges of non-inert WGRs for building, civil, demolition, foundation
 414 and M&R projects (t/mHK\$)

Construction category	Building	Civil	Demolition	Foundation	M&R
Median	3	0.96	8.15	0.65	4.82
Range	0.03~143.74	0.01~48.00	0.17~211.82	0.01~53.40	0.14~135.78
Non-so-good	(8.42,143.74)	(5.77,48.00)	(36.82,211.82)	(4.4,53.40)	(15.62,135.78)
Average	(0.31,8.42]	(0.19,5.77]	(2.12,36.82]	(0.12,4.4]	(1.01,15.62]
Good	[0.03,0.31]	[0.01,0.19]	[0.17,2.12]	[0.01,0.12]	[0.14,1.01]

415

416 Table 5 Medians and ranges of inert WGRs for building, civil, demolition, foundation and

417 M&R projects (t/mHK\$)

Construction category	Building	Civil	Demolition	Foundation	M&R
Median	8.05	28.06	423.23	64.96	6.58
Range	0.05~904.31	0.17~2105.90	9.51~5411.72	0.68~4883.86	0.05~681.03
Non-so-good	(46.93,904.31]	(125.43,2105.90]	(1237.28,5411.72]	(297.04,4883.86]	(34.74,681.03]
Average	(1.08,46.93]	(2.64,125.43]	(75.41,1237.28]	(6.99,297.04]	(0.97,34.74]
Good	[0.05,1.08]	[0.17,2.64]	[9.51,75.41]	[0.68,6.99]	[0.05,0.97]

418

419 **4.4 Benchmarks of CWM performance amongst different construction categories**

420 The ranges of non-inert WGRs and inert WGRs for different categories as listed in Tables 4

421 and 5 represent the performances of C&D waste management of building, civil, demolition,

422 foundation and M&R works in construction industries. This step sets up the benchmarks of

423 C&D waste management performance of these categories of projects. The projects whose

424 WGRs are in top 15% in the order of significance are benchmarked as the ‘Non-so-good’,

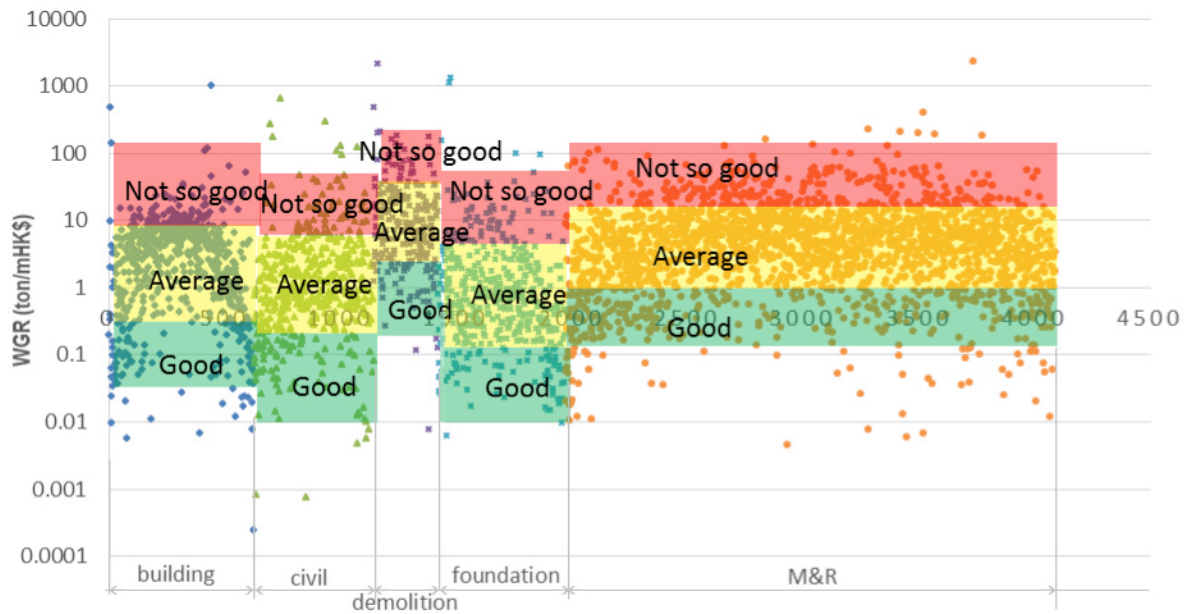
425 those in bottom 15% are ‘Good’ ones, and the rest 70% projects between the ‘Non-so-good’

426 and ‘Good’ are ‘Average’ projects. Based on the ranges derived as shown in Tables 4 and 5,

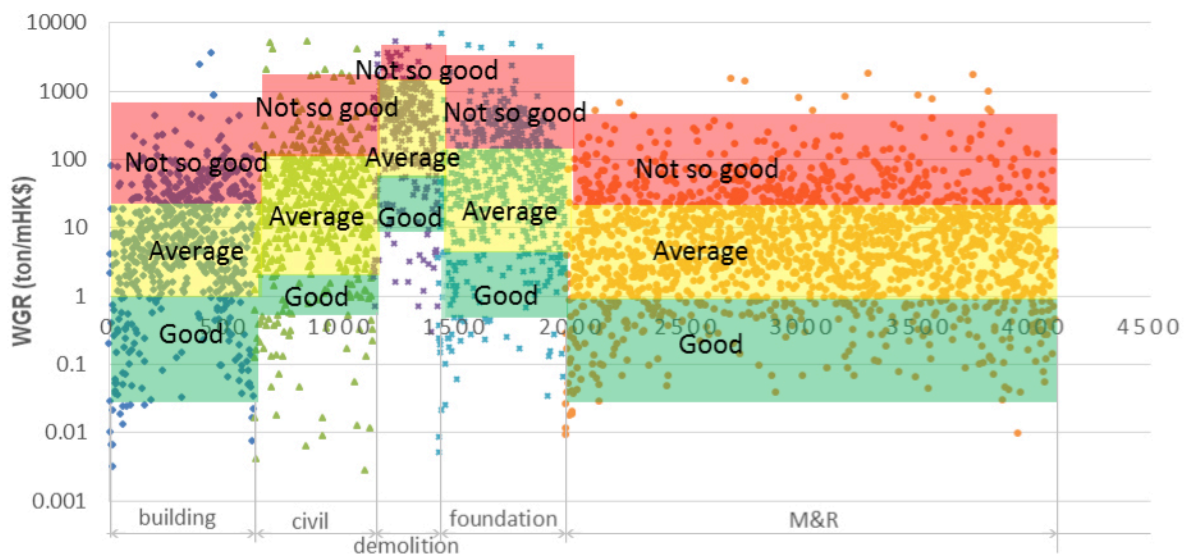
427 Fig. 11 and Fig. 12 illustrate the benchmarks as set up for C&D waste management

428 performance of building, civil, demolition, foundation, and M&R projects.

429



430
 431 Fig. 11 Benchmarks of non-inert C&D waste management performance
 432



433
 434 Fig. 12 Benchmarks of inert C&D waste management performance
 435

436 5. Discussions

437 5.1 WGRs acting as KPIs for benchmarking CWM performance amongst different 438 categories of projects

439 By reducing the randomness of the sample using big data, a set of more reliable WGRs that
 440 can be accepted with high confidence is developed. By comparing both non-inert and inert
 441 WGRs between overall (i.e. medians in Table 3) and categorized situations (i.e. medians in
 442 Tables 4 and 5), it is notable that the waste generation of building and M&R are closest to the
 443 average level of overall construction projects. Since M&R projects took more than half of all
 444 the construction works, managing construction waste from them is crucial in determining the
 445 overall CWM performance in a region. M&R projects often generate non-inert waste, such as

446 paperboard packages and wooden boxes owing to the large supply of materials, mechanical
447 equipment and building service fittings. Too often, contractors of M&R projects place a
448 roll-off container on a site and call in an *ad-hoc* waste hauler to dump it once it is full;
449 normally, no systematic CWM is conducted on these projects but by accumulating all the
450 M&R works together their contribution to total construction waste could be massive. That is
451 probably why the Hong Kong Green Building Council (HKGBC) is initiating a green interior
452 design guide that is particularly for minimizing renovation and decoration works. With no
453 doubt, the most wasteful construction category is demolition works, which generate a large
454 amount of ICW and non-ICW. Civil and foundation works generate little non-ICW but a
455 large amount of ICW, because excavation usually arises earth and concrete. Managing the
456 ICW from them is apparently an important direction to minimize the overall construction
457 waste.

458
459 Based on the more reliable WGRs from the big data, CWM performance benchmarks for
460 different categories of projects are set up for ICW and non-ICW, respectively. A contractor
461 can calculate its own WGR and position itself as ‘Good’, ‘Average’, and ‘Not-so-good’.
462 WGR, as an indicator of CWM performance, is considered the consequence of different
463 casual factors, such as construction techniques, work procedures, and common practices
464 (Bossink and Brouwers, 1996). Based on the relative positions, the contractor can benchmark
465 its CWM performance and identify the better CWM practices that induce superior
466 performance. A contractor can also benchmark its CWM performance by taking the results of
467 its KPIs and comparing these with its own past performance periodically. By using the KPIs,
468 the contractor can determine with greater certainty what measures should be taken to improve
469 its CWM performance. From a regulator’s point of view, instead of adopting a uniform levy,
470 the government may consider setting up a WGR-step toll system to encourage those
471 ‘Not-so-good’ contractors to contribute more to CWM. On the other hand, incentives from
472 government, such as awarding the companies conducting ‘Good’ projects can be initiated to
473 spur better CWM performance, because encouragement, such as best practice measures was
474 found to be effective in promoting CWM (Saez et al., 2013).

475

476 **5.2 Projects with exceptionally high or exceptionally low WGRs**

477 There were a handful of projects, which have been treated as ‘outliers’ and excluded in the
478 data analysis owing to their exceptionally high WGRs. For example, there is a foundation
479 project ‘XYZ’ with non-inert and inert WGRs of 1344.24 and 1940.38 t/mHK\$. The contract
480 sum is recorded as HK\$ 1,000,000. It is understandable that 1940.38 tons of ICW waste is
481 possibly generated from the excavation, but it is questionable that the 1344.24 tons of
482 non-ICW is generated from this foundation project. The project contractors might have
483 reported the wrong contract sum to the HKEPD, which is in charge of opening account
484 numbers for every contract with HK\$ 1,000,000 contract sum or more. By examining the
485 projects with exceptionally high WGRs, it is able to inform the HKEPD of the potentially

486 inaccurate project information registered. Lane et al. (2014) reported it often difficult or
487 impossible to trace back to particular tortfeasors. However, in this big data set, it is possible
488 to trace back the waste generation practice contributed by a particular contractor.

489
490 There are a few projects with exceptionally low WGRs, which also deserve further
491 investigations. Some minor construction activities may in nature arise little construction
492 waste in nature. However, if a contractor generates exceptionally low WGRs in construction
493 works such as buildings, civil, demolition, foundation and M&R, the contractor should be
494 treated as an exemplar in managing construction waste. It may introduce new CWM process,
495 putting extra efforts, or new technologies in reducing, reusing, or recycling construction
496 waste. There is an allegation that some contractors may be involved in illegal dumping,
497 which may in turn lead to the exceptionally low WGRs. But unless the contractor was
498 systematically involved in it and has not been caught, it is difficult to identify the contractor
499 as the tortfeasor from mining the big data. To deal with this problem, knowledge for
500 stimulating contractors' CWM, such as properly promoting CWM could bring net financial
501 benefits for stakeholders (Yuan et al., 2011), should be disseminated among contractors.

502
503

504 **6. Conclusions**

505 The present study investigated the waste generation rates (WGRs) of inert and non-inert
506 waste by various projects in the years 2011 and 2012 in Hong Kong. There are 5,764 projects,
507 primarily including building, civil, demolition, foundation and M&R, that that generated
508 construction waste and left over more than 2 million waste disposal records in the
509 governmental department. By mining the waste disposal records, primarily using statistical
510 analyses and nonparametric analyses, it found that the median WGR for all projects is about
511 15t/mHK\$, with 3t/mHK\$ for non-inert waste (non-ICW) and 12t/mHK\$ for inert waste
512 (ICW). The big data allows for a holistic investigation of all categories of projects over a
513 relatively long period of time. It largely reduces randomness of sampling which is commonly
514 seen in previous empirical studies of this kind. The results can thus be accepted with a high
515 level of confidence for understanding average CWM performance.

516
517 After examining the WGRs of individual categories of projects, demolition is found the most
518 wasteful works that generate both non-inert and inert construction waste. Civil and
519 foundation generate much inert waste but little non-inert waste. Building and M&R works
520 produce the least waste amount but with the large non-inert to inert WGR ratios; without
521 systematic C&D waste management, and by accumulating all the M&R works together, their
522 contribution to total amount of construction waste could be phenomenal. There are a few but
523 not many projects, which have exceptionally high or exceptionally low WGRs. By examining
524 these projects, it is able to trace back the tortfeasors that contributed the WGRs for two
525 purposes: (a) informing the government department of the potential inaccurate project

526 information registered, or (b) selecting them as exemplars for further investigation of their
527 CWM. Overall, the findings provide more specific actionable information for CWM; specific
528 CWM measures can be tailored to deal with different categories of projects, which have
529 different waste generation profiles.

530

531 Based on the more robust WGRs from the big data, CWM performance benchmarks for
532 different categories of projects are set up for ICW and non-ICW, respectively. A contractor
533 can position itself in the benchmarks as ‘Good’, ‘Average’, and ‘Not-so-good’. The
534 contractor can benchmark its CWM performance with its counterparts and identify the better
535 construction techniques, work procedures, and common practices that induce superior
536 performance. A contractor can also benchmark its CWM performance by taking the WGRs as
537 KPIs and comparing them with its own past performance periodically. Based on the
538 benchmarks, the government may consider setting up a WGR-step toll system to encourage
539 those ‘Non-so-good’ contractors to perform better in the future. On the other hand, incentives
540 from government, such as awarding the companies conducting ‘Good’ projects can be
541 initiated to spur better CWM performance. Governmental departments are encouraged to
542 improve the extant codes, standards, and practices relating to CWM. With the benchmarks
543 developed in this study, it is believed that the works can be conducted in a more informed
544 fashion. Overall, the WGRs derived from the big data and more robust analyses provide a
545 very powerful and handy tool for CWM. Last but not the least, it should be pointed out that
546 the WGRs are derived from Hong Kong which has its own construction profiles such as
547 abounding with high-rise structures, unique construction technologies, high construction cost
548 indexes, and different construction waste management systems. Researchers from other
549 regions should be fully aware of these differences and try to avoid a “one-size-fit-all” stance
550 when benchmarking CWM performance using the results reporting in this paper.

551

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555

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