



# LCA Modeling for Building Construction Processes

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# Outline

- Background
- Life cycle assessment
- Environmental modeling of construction (EMoC)
- Case study
- Summary



## Background

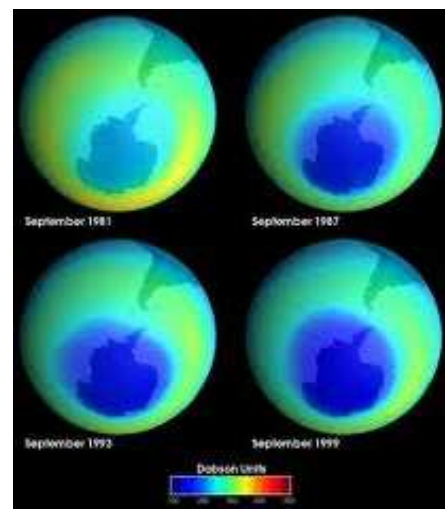
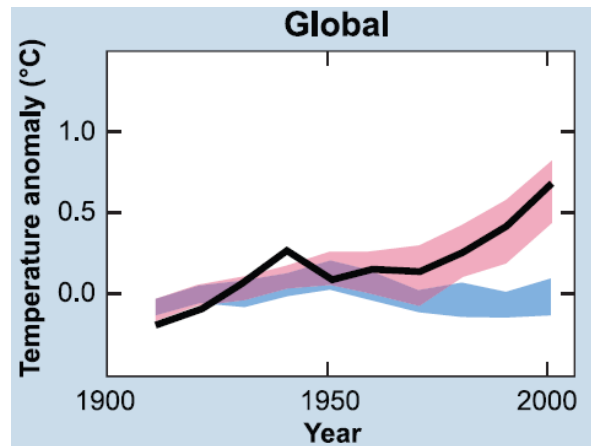
# Sustainable development

**Definition:** The development that meets the needs of the present without compromising the ability of the future generations to meet their own needs



## *Background*

# The Environment



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## *Background*

# Construction and the Environment

### Positive environmental impacts

Improvement on the living environment, reclamation, landscape ecology ...

### Negative environmental impacts

- **Material consumption:** limestone, wood, metal
- **Fuel consumption:** diesel, gasoline
- **Water consumption:** cleaning, temperature control
- **CO<sub>2</sub> emission:** cement manufacturing (5%), steel manufacturing (3%)
- **Dust emission:** on-site, transportation of material
- **Waste generation:** temporary materials
- **Land occupation:** landfill, transformation of natural land
- **Other impacts** ... ..



*Background*

# Green Actions in Construction Industry

Green Building Assessment Schemes	Region	Year
BREEAM	UK	1990
BEAM Plus	HK	1996/2010
LEED	USA	1998
CASBEE	Japan	2001
Green Star	Australia	2002
Green Mark	Singapore	2005
Green Building Label	China	2006
DGNB Certificate	Germany	2009





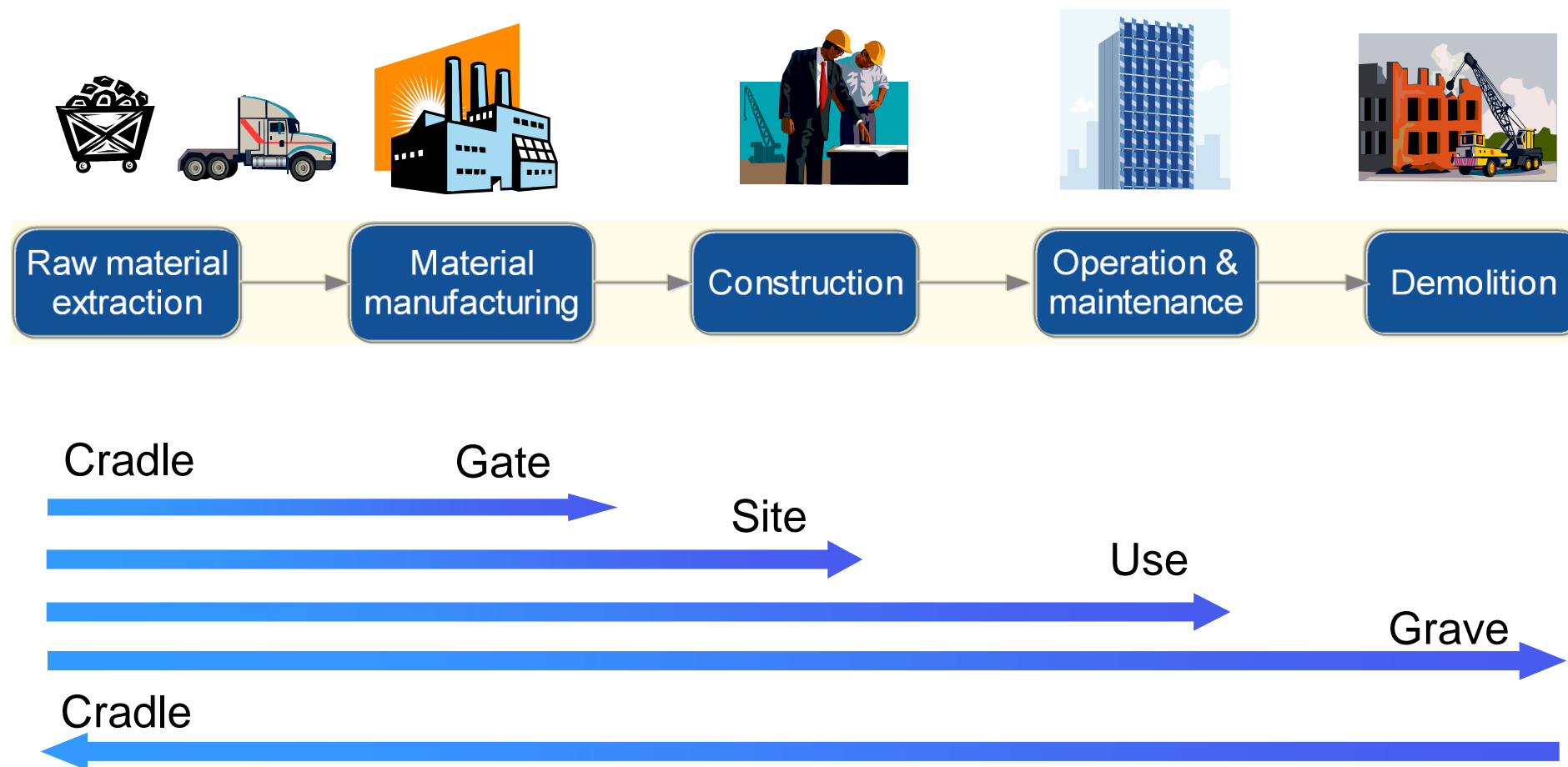
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# LCA

## Life cycle of a building





## LCA

# Introduction to LCA

### What is LCA?

compilation and evaluation of the inputs, outputs and the potential **environmental impacts** of a product system throughout its life cycle (ISO 14040)

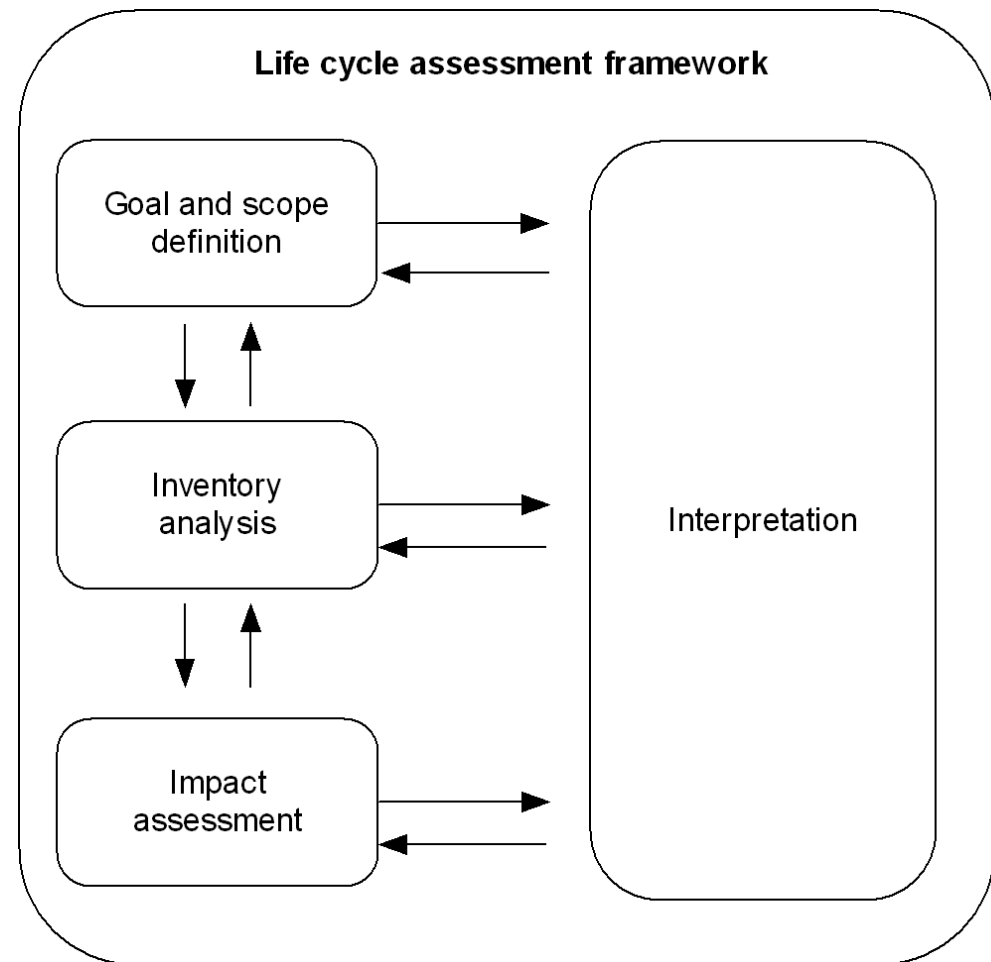
### History

1960s Coca-Cola

1990s Intensive development

1996 Int J LCA

1997/2006 ISO 14040 series



ISO 14040

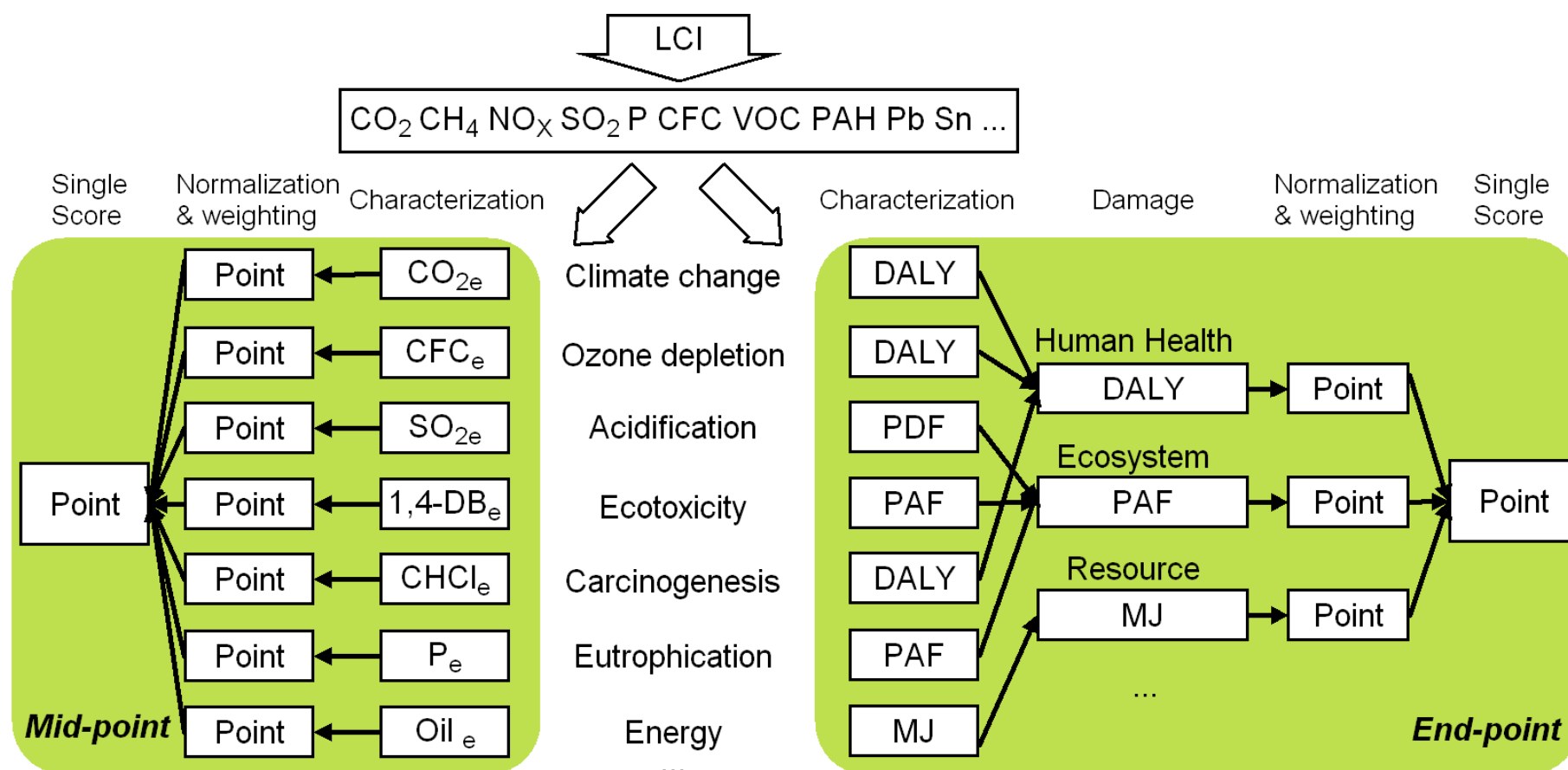


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## LCA

## Life cycle impact assessment (LCIA)



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- Methods
- CML, Eco-indicator 99, TRACI 2, IMPACT 2002+, LIME, ReCiPe
  - USEtox, IPCC, Ecological footprint

## LCA

# LCA in Construction - International

LCA analysis of construction materials

Software: SimaPro, GaBi, eBalance, BEES ... ..

LCA analysis of entire buildings

Software: Athena, Eco-Quantum, eQUEST ... ..

Life cycle inventory including building components

Database: Ecoinvent, US LCI, ICE, IVAM, ... ..

LCA analysis of construction stage

Software: CEDST, Bilec's Model



## LCA

# LCA in Construction – Hong Kong

- Life Cycle Assessment (LCA) and Life Cycle Costing (LCC) Study of Building Materials and Components (HKHA, 2005)
- Study on Life Cycle Energy Analysis of Building Construction (EMSD, 2006)
- ... ..
- Construction processes are simply included with few details or breakdowns. A holistic and up-to-date LCA model which can help evaluate the environmental performance of local construction processes is hence in lack.



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- Research objectives
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# EMoC

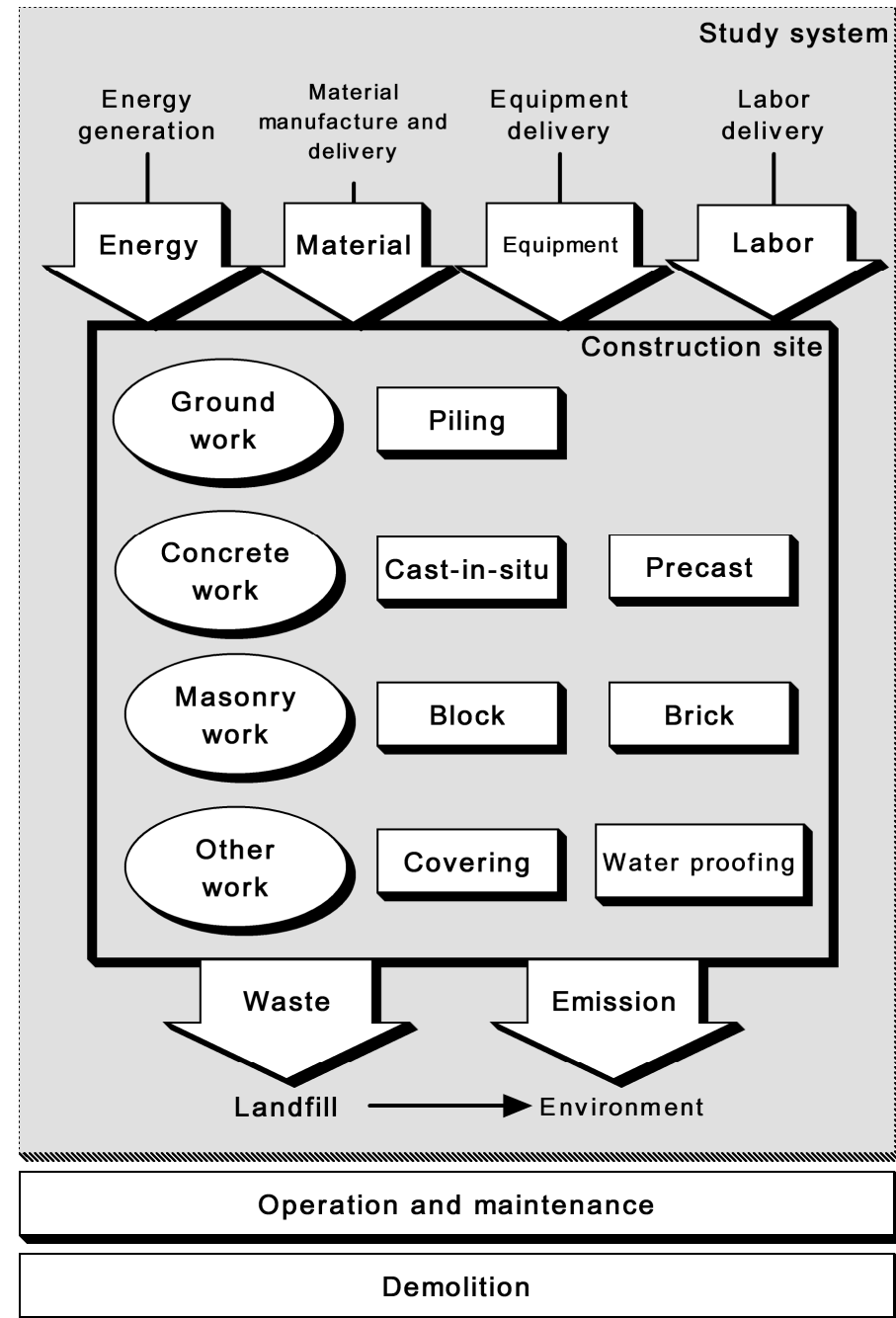
## Environmental Modeling of Construction (EMoC)

- Up-to-date datasets
- Involvement of construction materials accounting >80% environmental burden
- Involvement of the local concrete LCI data
- Evaluation of different concrete methods
- Capability to analyze 18 impact categories
- Analysis on both midpoint and endpoint levels
- Options of waste treatment methods
- Options of truck emission standards
- ... ..



# EMoC Overview

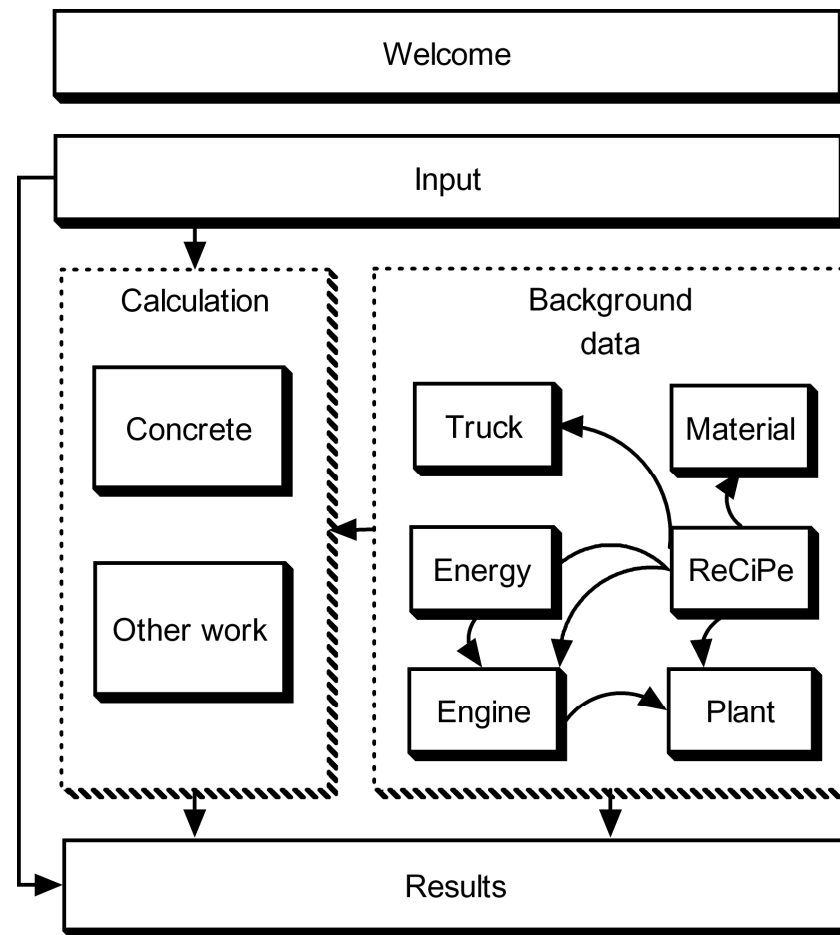
- Boundary: 'Cradle to site'
- LCIA: ReCiPe 2008
- UI: Microsoft Excel
- Size: 30 MB





*EMoC*

# Model Structure



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EMoC

Welcome

Environmental Modeling of Construction (EMoC)



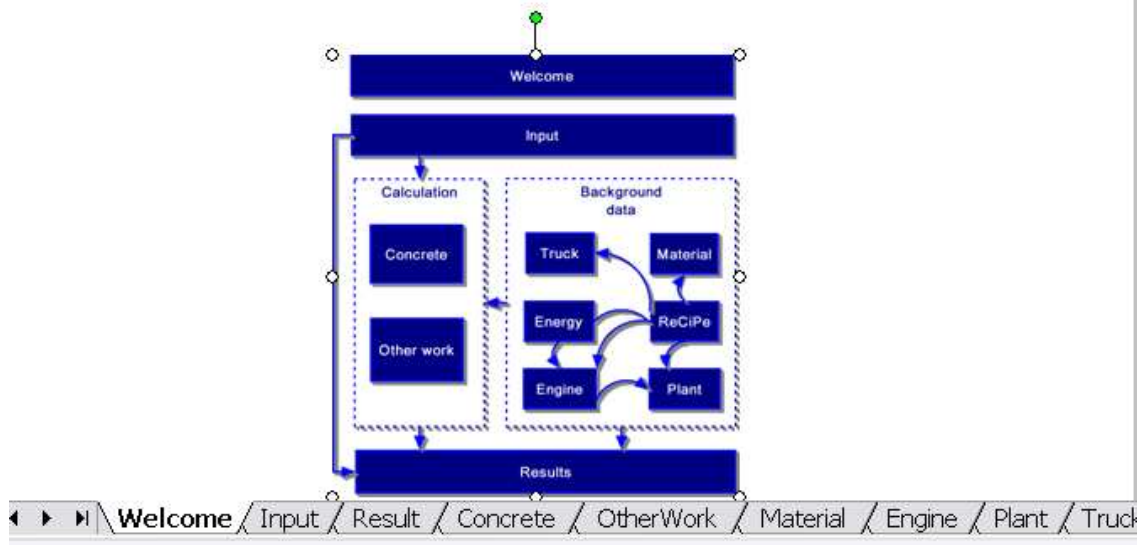
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Environmental Modeling of Construction (EMoC) is a 'cradle-to-site' life cycle assessment (LCA) model to simulate the environmental impact in and before construction phase. Model results from EMoC can be used to compare the greenness between options of a project, so that a more environmental friendly alternative can be selected in design phase. The model can also be used to estimate the overall performance of a concrete structure building project.

The model includes several important processes from raw material extraction, through manufacturing materials, to on-site construction activities. Precast and cast-in-situ methods can be estimated in EMoC. 'ReCiPe' is utilized as the life cycle impact assessment (LCIA) method. It provides assessment in 18 impact categories at both midpoint and endpoint levels.

This is the first worksheet of EMoC with the general description of the model structure. The model is composed of 11 worksheets and the structure is illustrated as below:



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*EMoC*

# Input Worksheet – How to use the model?

1	<b>Input Worksheet</b>						
2	Discription of items <b>Input here (if no data, leave as blank)</b>						
3	<b>Respondent</b>						
4	Contact person						
5	Position						
6	Address						
7	Phone No.						
8	Fax No.						
9	Date information collected (dd / mm / yyyy)						
10	<b>General project information</b>						
11	Project name						
12	Project region						
13	Project location						
14	Total gross floor area (m2)						
15	Total site area (m2)						
16	No. of blocks						
17	No. of units						
18	Project start date (dd / mm / yyyy)						
19	Project end date (dd / mm / yyyy)						
20	<b>Total resource consumption during construction</b>						
21	Electricity consumption (kWh)						
22	Diesel consumption (L)						
23	Water consumption (L)						
24	Petrol consumption (L)						
25	Rebar consumption (tonne)						
26	Concrete consumption (m3)						
27	<b>Concrete</b>						
28	Concrete type	C20 (m3)					
29		C30 (m3)					
30		C35 (m3)					
31		C40 (m3)					
32		C45 (m3)					
33	Formwork	Wood (kg)					
34		Steel (tonne)					
35		Steel formwork: Recycle or not					
36	Cast-in-situ/precast ratio (volumn)						
37	Cast-in-situ concrete	Waste percentage of concrete (%)					
38		Recycle or not					
39	Rebar	Waste percentage of rebar (%)					
40		Recycle or not					
41		Item	percent(%)	Type	Concrete amount (m3)	Rebar amount (kg)	No. of elements
42		Column					

## EMoC

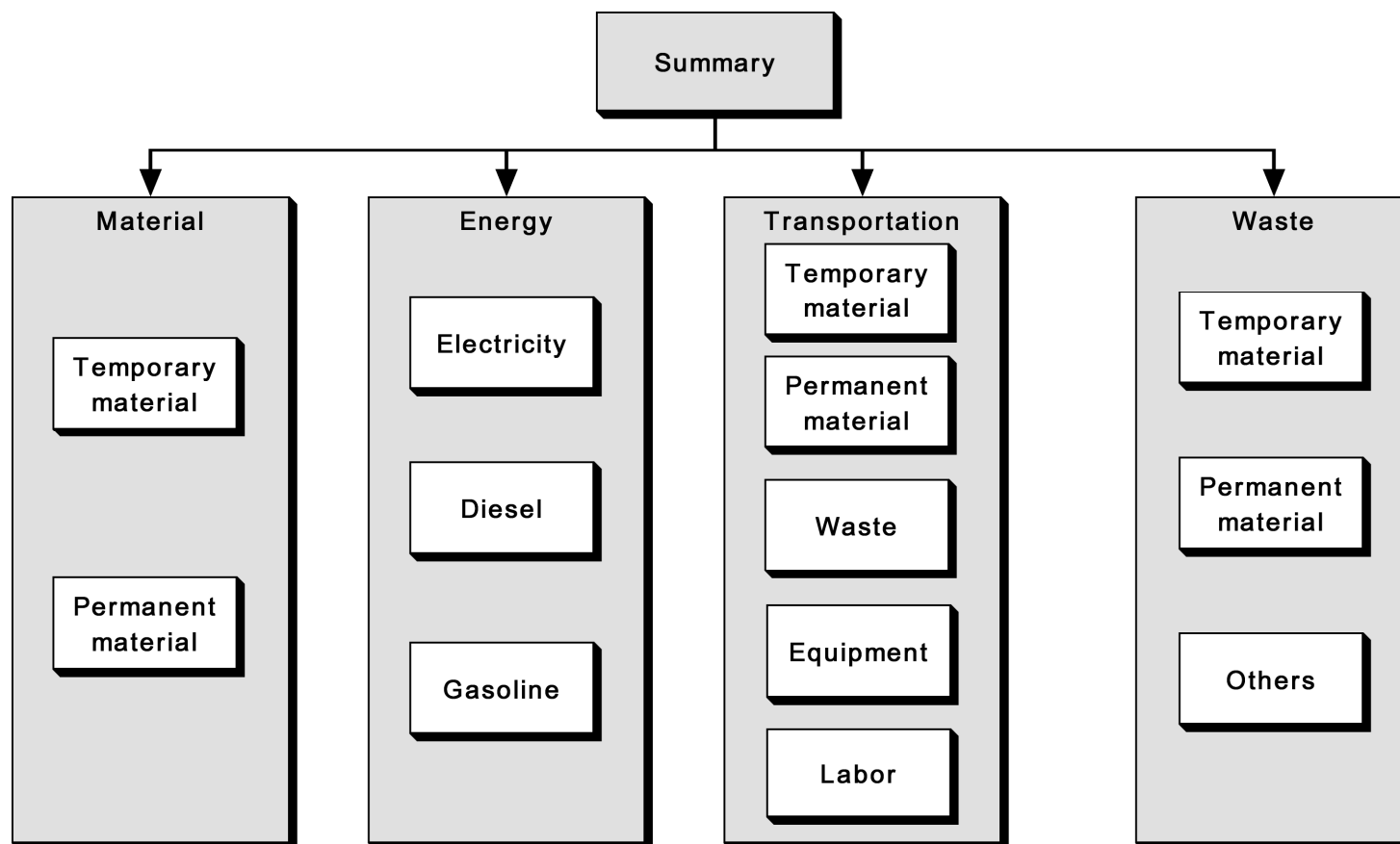
## Input Worksheet – How to use the model?

	A	B	C	D	E	F	G
43	Concrete element	Beam					
44		Façade					
45		Semi-precast slab					
46		Staircase					
47		Partition wall					
48		Balcony					
49		Bathroom					
50		Refuse chute					
51		Hanger wall					
52		Others					
53		Advantage of precast concrete					
54		Disadvantage of precast concrete					
55	Transportation						
56		Item	One way (km)	Truck model	Emission Standard		
57		Ready mix					
58		Precast					
59		Formwork					
60		Rebar					
61	Environmental protection						
62		Dust control level					
63	Other work						
64	Ground work	Concrete for piling (m3)					
65		Rebar (tonne)					
66		Excavated soil (tonne)					
67	Masonry	Item	Applied area (m2)	Item size (L*W*H)	Density (kg/m2)	Waste (%)	Oneway distance (km)
68		Brick					
69		Block					
70	Surface work and external	Item	Area (m2)	Amount (kg)	Waste (%)	Oneway distance	Utilization
71		Aluminium window frame					
72		Aluminium window frame (excluding window frame)					
73		Cement					
74		Door (wood)					
75		Glass					
76		Mortar					
77		Plaster					
78		PVC window frame					
79		Tile					
80	Equipment						
81	Machine	Type	Operation Hours	Number of equipments			
82	Excavator	Small excavator					
83		Medium excavator					
84		Large excavator					
85	Forklift	N.A.					
86		N.A.					

Welcome \ Input \ Result \ Concrete \ OtherWork \ Material \ Engine \ Plant \ Truck \ Energy \ ReCPE \

*EMoC*

## Result Worksheet – How to use the model?



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EMoC

## Result Worksheet – How to use the model?

	A	B	C	D	E	F	G	H	I	J	K	L
1	<b>Result</b>											
2	<b>Summary</b>			<b>Midpoint Characterization</b>								
3				<b>Climate change</b>	<b>Ozone depletion</b>	<b>Human toxicity</b>	<b>Photochemical oxidant formation</b>	<b>Particulate matter formation</b>	<b>Ionising radiation</b>	<b>Terrestrial acidification</b>	<b>Freshwater eutrophication</b>	<b>Marine eutrophication</b>
4				kg CO2 eq	kg CFC-11 eq	kg 1,4-DB eq	kg NMVOC	kg PM10 eq	kg U235 eq	kg SO2 eq	kg P eq	kg N
5	<b>Material</b>											
6	Total			0	0	0	0	0	0	0	0	
7	Per unit			0	0	0	0	0	0	0	0	
8	Per GFA (m2)			0	0	0	0	0	0	0	0	
9	<b>Energy</b>											
10	Total			0	0	0	0	0	0	0	0	
11	Per unit			0	0	0	0	0	0	0	0	
12	Per GFA (m2)			0	0	0	0	0	0	0	0	
13	<b>Transportation</b>											
14	Total			0	0	0	0	0	0	0	0	
15	Per unit			0	0	0	0	0	0	0	0	
16	Per GFA (m2)			0	0	0	0	0	0	0	0	
17	<b>Waste</b>											
18	Total			0	0	0	0	0	0	0	0	
19	Per unit			0	0	0	0	0	0	0	0	
20	Per GFA (m2)			0	0	0	0	0	0	0	0	
21	<b>Dust emission</b>											
22	Total			0	0	0	0	0	0	0	0	
23	Per unit			0	0	0	0	0	0	0	0	
24	Per GFA (m2)			0	0	0	0	0	0	0	0	
25	<b>Total performance</b>											
26	Total			0	0	0	0	0	0	0	0	
27	Per unit			0	0	0	0	0	0	0	0	
28	Per GFA (m2)			0	0	0	0	0	0	0	0	
29												
30				<b>Midpoint Characterization</b>								
	<b>Material</b>	<b>Amount</b>	<b>Unit</b>	<b>Climate</b>	<b>Ozone</b>	<b>Human</b>	<b>Photochemical oxidant</b>	<b>Particulate matter</b>	<b>Ionising</b>	<b>Terrestrial</b>	<b>Freshwater eutrophication</b>	<b>Marine eutrophication</b>

*EMoC*

# Result Worksheet – How to use the model?

	Material	Amount	Unit	Climate change kg CO2 eq	Ozone depletion kg CFC-11 eq	Human toxicity kg 1,4-DB eq	Photochemical oxidant formation kg NMVOC	Particulate matter formation kg PM10 eq	Ionising radiation kg U235 eq
31									
32									
33	<b>Material: Temporary material</b>								
34	Steel	0	tonne	0	0	0	0	0	0
35	Water	0	L	0	0	0	0	0	0
36	Wood	0	kg	0	0	0	0	0	0
37	<b>Total temporary material</b>			<b>0</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>0</b>
38									
39	<b>Material: Permanent material</b>								
40	<b>Cast in situ concrete</b>								
41	Column	0	m3	0	0	0	0	0	0
42	Beam	0	m3	0	0	0	0	0	0
43	Façade	0	m3	0	0	0	0	0	0
44	Semi-precast slab	0	m3	0	0	0	0	0	0
45	Staircase	0	m3	0	0	0	0	0	0
46	Partition wall	0	m3	0	0	0	0	0	0
47	Balcony	0	m3	0	0	0	0	0	0
48	Bathroom	0	m3	0	0	0	0	0	0
49	Refuse chute	0	m3	0	0	0	0	0	0
50	Hanger wall	0	m3	0	0	0	0	0	0
51	Pile	0	m3	0	0	0	0	0	0
52	Others	0	m3	0	0	0	0	0	0
53	<b>Total cast in situ concrete</b>	<b>0</b>	<b>m3</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>0</b>
54	<b>Precast concrete</b>								
55	Column	0	m3	0	0	0	0	0	0
56	Beam	0	m3	0	0	0	0	0	0
57	Façade	0	m3	0	0	0	0	0	0
58	Semi-precast slab	0	m3	0	0	0	0	0	0
59	Staircase	0	m3	0	0	0	0	0	0
60	Partition wall	0	m3	0	0	0	0	0	0



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## *Case Study* Description

- **A public housing project (PRH) in Hong Kong**
- **Precast concrete accounts for 35% of total concrete volume, including façade, bathroom, semi-precast slab, etc.**
- **The input data is collected via questionnaire survey**

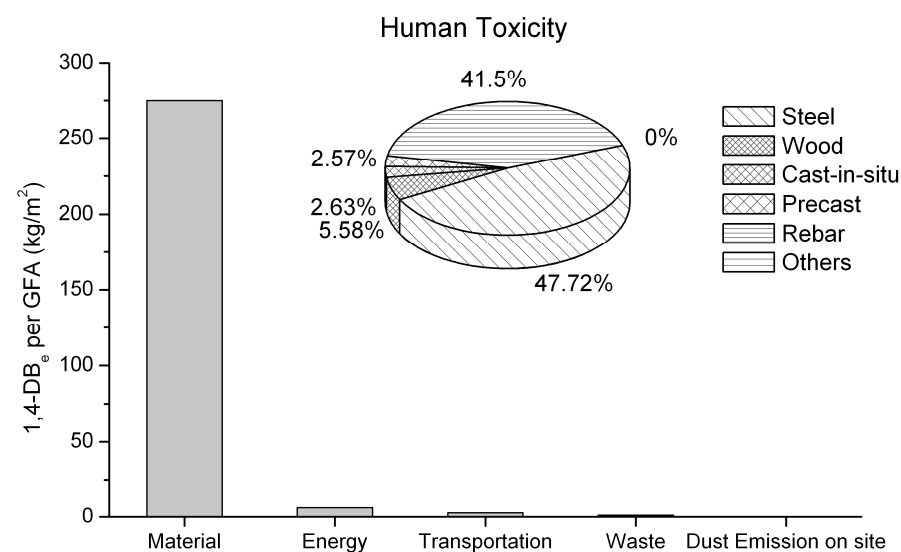
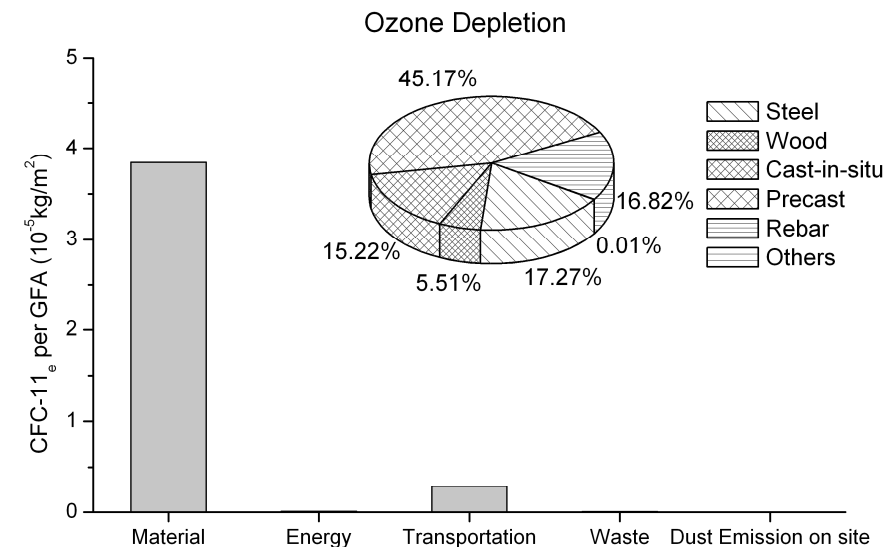
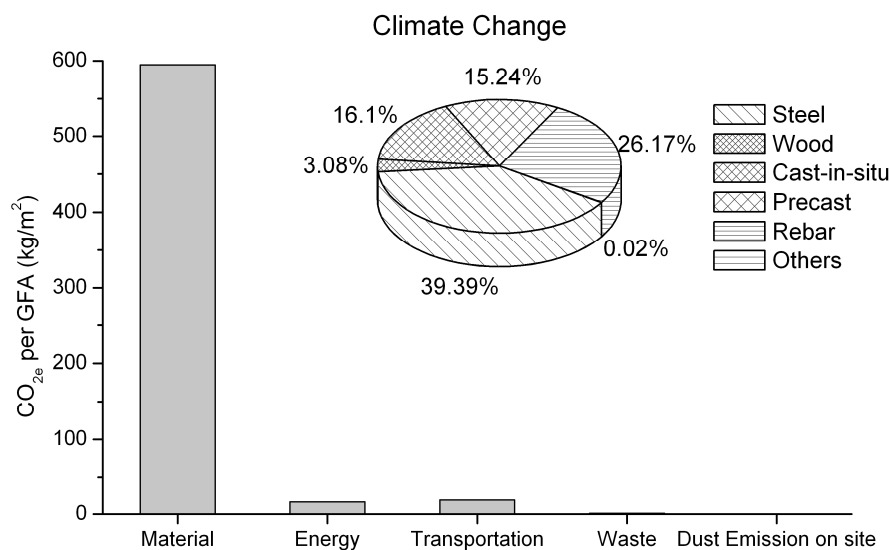


# Case Study Midpoint results

544 kg CO<sub>2eq</sub>

Impact category	Unit per GFA (m <sup>2</sup> )	Characterization	Normalization
Climate change	kg CO <sub>2</sub> eq	631.23	0.092
Ozone depletion	kg CFC-11 eq	4.15E-05	0.001
Human toxicity	kg 1,4-DB eq	284.84	2.427
Photochemical oxidant formation	kg NMVOC	2.24	0.046
Particulate matter formation	kg PM10 eq	1.84	0.131
Ionizing radiation	kg U235 eq	88.64	0.067
Terrestrial acidification	kg SO <sub>2</sub> eq	2.10	0.055
Freshwater eutrophication	kg P eq	0.27	0.919
Marine eutrophication	kg N eq	0.13	0.018
Terrestrial ecotoxicity	kg 1,4-DB eq	0.12	0.019
Freshwater ecotoxicity	kg 1,4-DB eq	9.68	2.235
Marine ecotoxicity	kg 1,4-DB eq	9.96	4.128
Agricultural land occupation	m <sup>2</sup> a	273.70	0.050
Urban land occupation	m <sup>2</sup> a	7.78	0.010
Natural land transformation	m <sup>2</sup>	0.10	0.008
Water depletion	m <sup>3</sup>	6.31	0.000
Metal depletion	kg Fe eq	648.42	1.456
Fossil depletion	kg oil eq	168.56	0.123

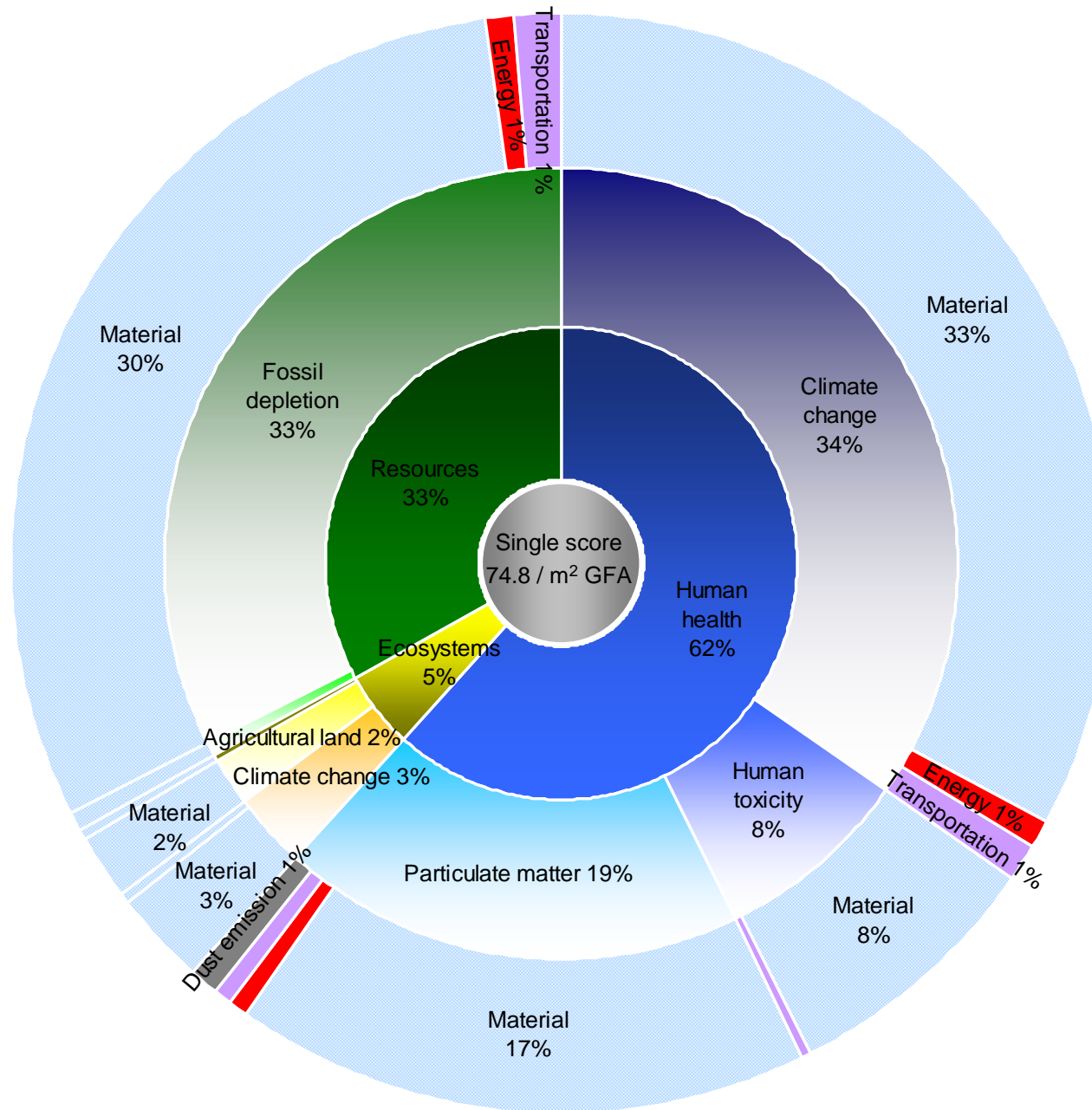
# Case Study Midpoint results



## Case Study Endpoint results

Damage category	Unit / m2	Amount	Impact category	Amount
Human health	DALY	0.0015	Climate change Human Health	0.00088
			Ozone depletion	1.06E-07
			Human toxicity	0.00020
			Photochemical oxidant formation	8.71E-08
			Particulate matter formation	0.00048
			Ionising radiation	1.44E-06
Ecosystems	species.yr	8.38E-06	Climate change Ecosystems	4.98E-06
			Terrestrial acidification	1.21E-08
			Freshwater eutrophication	1.17E-08
			Terrestrial ecotoxicity	1.53E-08
			Freshwater ecotoxicity	2.52E-09
			Marine ecotoxicity	7.97E-12
			Agricultural land occupation	3.07E-06
			Urban land occupation	1.5E-07
Resources	\$	2741.5	Natural land transformation	1.51E-07
			Metal depletion	46.4
			Fossil depletion	2695.1

# Sustainable Building 2013 Hong Kong Regional Conference



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## *Summary*

### The advantages of EMoC

- ❖ its ability to estimate the environmental impact of the precast and cast-in-situ concrete methods;
- ❖ the possibility to consider several waste treatment approaches;
- ❖ a separate estimation on manufacturing and combustion of fuels;
- ❖ an utilization of local concrete inventory;
- ❖ a comprehensive coverage on construction materials;
- ❖ an analysis on eighteen impact categories;
- ❖ the implementation of both midpoint and endpoint methods;
- ❖ the implementation of newly developed LCIA method 'ReCiPe'; and
- ❖ a detailed breakdown of results.



## *Summary*

### Implementation of EMoC

- Location: HKSAR, mainland China, other areas (further development needed).
- Early design stage: to compare the environmental impact of alternatives for the selection on a more environmental friendly design option.
- Detail design and construction stage: to control the on-site environmental performance of construction processes.
- Integration with other energy or LCA models to evaluate the entire life cycle impact of a building construction projects.



## *Summary*

### The Way Forward

- Data collection of more building construction projects;
- Integration with other LCA models to facilitate the evaluation for the entire life cycle of buildings;



# References

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Thank you